

POS			Parts list			
PU5	QTY	PART NAME	FILE NAME	PART TYPE	SPECIFICATIONS	SHEET
A1	-	3d views	tpi_how_hand-operated-winnower.iam	-	-	1
A2	-	Exploded 3d view	tpi_how_hand-operated-winnower.ipn	-	-	2
B1	-	Parts list	tpi_how_hand-operated-winnower.csv	-	-	3-4
C1	-	Technicl notes	-	-	-	5
1.0	-	Saddle	Saddle.ipn	-	-	6
1.1	4	Leg	Leg.ipt	Production	Hardwood 20mm	7
1.2	2	Long side member	Long side member.ipt	Production	Hardwood 20mm	8
1.3	2	Short side member	Short side member.ipt	Production	Hardwood 20mm	9
1.4	2	Side rail	Side rail.ipt	Production	Hardwood 18mm	10
1.5	24	Wood screw	-	Standard	DIN 97 screw 4x35mm	-
2.0	-	Winnower body	Winnower body.ipn	-	-	11
2.1	1	Front panel	Front panel.ipt	Production	Hardwood 18mm	12
2.2	1	Back panel	Back panel.ipt	Production	Hardwood 18mm	13
2.3	2	Side panel	Side panel.ipt	Production	Hardwood 18mm	14
2.4	1	Stop	Stop.ipt	Production	Hardwood 18mm	15
2.5	2	Central mount	Central mount.ipt	Production	Hardwood 32mm	16
2.6	1	End mount	End mount.ipt	Production	Hardwood 32mm	17
2.7	14	Wood screw	-	Standard	DIN 97 screw 4x30mm	-
2.8	32	Wood screw	-	Standard	DIN 97 screw 4x45mm	-
3.0	-	Wind case	Wind case.ipn	-	-	18
3.1	1	Drum body A	Drum body A.ipt	Production	Plywood 5mm	19
3.2	1	Drum body B	Drum body B.ipt	Production	Plywood 5mm	20
3.3	3	Spacer	Spacer.ipt	Production	Hardwood 20mm	21
3.4	1	Drum cover	Drum cover.ipt	Production	1mm thick alum alloy	22
3.5	1	Backing strip	-	Production	Plywood 5mm	23
3.6	1	Stiffener	-	Production	Plywood 18xmm	24
3.7	1	Top board A	-	Production	Plywood 18mm	25
3.8	1	Gusset A	Gusset A	Production	Hardwood 34mm	26
3.9	2	Side board	Side board	Production	Plywood 5mm	27
3.10	1	Top board B	-	Production	Plywood 5mm	28
3.11	2	Gusset B	-	Production	Hardwood 20x8x81 mm	-

	DATE	VERSION
	09/08/2021	1.0
		POS
tpi_how_hand-operated-winnower.csv		B1
MATERIAL		QUANTITY
	SCALE	SHEET
.0		3 /45
<u> </u>	Pr.CSV MATERIAL	MATERIAL   SCALE

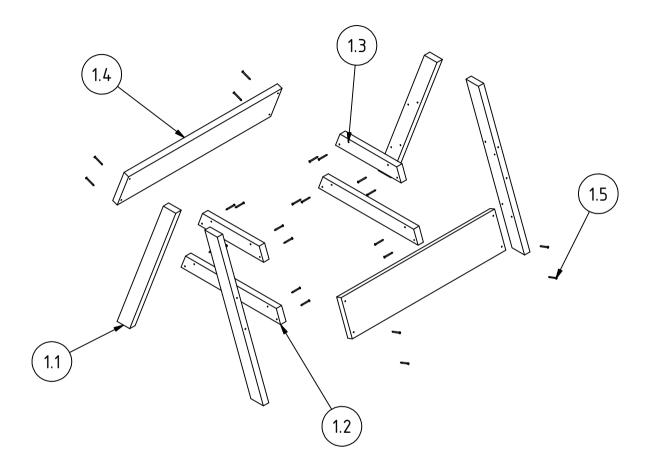
POS   QTY   PART NAME				Parts list			
3.13   1		QTY	PART NAME	FILE NAME	PART TYPE		SHEET
4.0	3.12	1	Cover under	Cover under.ipt	Production	,	29
4.1   2	3.13	1	Cover top		Production	1mm thick alum alloy	30
4.2         1         Panel B         -         Production         Plywood 5mm         33           4.3         1         Panel C         -         Production         Plywood 5mm         34           4.4         1         Panel D         Panel D         Production         Plywood 5mm         35           5.0         -         Chute         Chute.ipn         -         -         36           5.1         2         Panel A         Panel A.ipt         Production         Plywood 5mm         37           5.2         1         Panel B         -         Production         Plywood 5mm         37           6.0         -         Table         -         Production         Plywood 5mm         38           6.0         -         Table         -         Production         Plywood 5mm         38           6.0         -         Table         Table.ipt         Production         Plywood 5mm         38           6.0         -         Table         Table.ipt         Production         Hard wood 18mm         40           6.1         1         Table         Table.ipt         Production         Hard wood 20x44mm         41           6.2	4.0	-	Large grain chute		-	-	
4.3         1         Panel C         -         Production         Plywood 5mm         34           4.4         1         Panel D         Panel D.ipt         Production         Plywood 5mm         35           5.0         -         Chute         -         -         -         36           5.1         2         Panel A         Panel A.ipt         Production         Plywood 5mm         37           5.2         1         Panel B         -         Production         Plywood 5mm         37           5.2         1         Panel B         -         Production         Plywood 5mm         38           6.0         -         Table         -         -         -         39           6.1         1         Table         Table.ipt         Production         Hard wood 25mm         40           6.2         1         Back block         Back block.ipt         Production         Hard wood 20x44mm         41           6.3         2         Leg         Leg.ipt         Production         Hard wood 25x44mm         42           6.4         5         Wood screw         -         Standard         DIN 97 screw 4x35mm         -           7.0         <		2	Panel A	Panel A.ipt	Production		
4.4         1         Panel D         Panel D.ipt         Production         Plywood 5mm         35           5.0         -         Chute         Chute.ipn         -         -         36           5.1         2         Panel A         Panel Aipt         Production         Plywood 5mm         37           5.2         1         Panel B         -         Production         Plywood 5mm         38           6.0         -         Table         Table.ipt         -         -         -         39           6.0         -         Table         Table.ipt         Production         Hard wood 18mm         40         40         6.2         1         Back block         Back block.ipt         Production         Hard wood 20x44mm         41         6.3         2         Leg         Leg.ipt         Production         Hard wood 32x44mm         42         41         6.4         5         Wood screw         -         Standard         DIN 97 screw 4x35mm         -         7.0         -         Fan components         Fan components.ipn         -         -         43         44         44         44         44         44         44         44         44         44         44         44		1	Panel B	-	Production	,	
Signature   Standard   Standard		1	Panel C	-	Production	1	
5.1         2         Panel A         Panel A.ipt         Production         Plywood 5mm         37           5.2         1         Panel B         -         Production         Plywood 5mm         38           6.0         -         Table         Table.ipn         -         -         39           6.1         1         Table         Table.ipt         Production         Hard wood 18mm         40           6.2         1         Back block         Back block.ipt         Production         Hard wood 20x44mm         41           6.3         2         Leg         Leg.ipt         Production         Hard wood 32x44mm         42           6.4         5         Wood screw         -         Standard         DIN 97 screw 4x35mm         -           7.0         -         Fan components         Fan components.ipn         -         -         -         43           7.1         1         Body         Body.ipt         Production         Hard wood 5mm         44           7.2         8         Blade         Blade.ipt         Production         Steel C45 12x148mm         -           7.4         1         Pulley wheel 300 mm         -         Buy         12mm single groove f		1	Panel D	· · · · · · · · · · · · · · · · · · ·	Production	Plywood 5mm	
5.2         1         Panel B         -         Production         Plywood 5mm         38           6.0         -         Table         Table.ipt         -         -         -         39           6.1         1         Table         Table.ipt         Production         Hard wood 18mm         40           6.2         1         Back block         Back block.ipt         Production         Hard wood 20x44mm         41           6.3         2         Leg         Leg.ipt         Production         Hard wood 32x44mm         42           6.4         5         Wood screw         -         Standard         DIN 97 screw 4x35mm         -           7.0         -         Fan components         Fan components.ipn         -         -         -         43           7.1         1         Body         Body.ipt         Production         Hard wood 75mm         44           7.2         8         Blade         Blade.ipt         Production         Steel C45 12x148mm         -           7.3         1         Pin         -         Production         Steel C45 12x148mm         -           7.5         1         Pulley wheel 300 mm         -         Buy         12mm sin		-	Chute	• • • • • • • • • • • • • • • • • • •	-	-	
Column		2	Panel A	Panel A.ipt	Production		
6.1         1         Table         Table.ipt         Production         Hard wood 18mm         40           6.2         1         Back block         Back block.ipt         Production         Hard wood 20x44mm         41           6.3         2         Leg         Leg ipt         Production         Hard wood 32x44mm         42           6.4         5         Wood screw         -         Standard         DIN 97 screw 4x35mm         -           7.0         -         Fan components         Fan components.ipn         -         -         43           7.1         1         Body         Body.ipt         Production         Hard wood 75mm         44           7.2         8         Blade         Blade.ipt         Production         Hard wood 75mm         45           7.3         1         Pin         -         Production         Steel C45 12x148mm         -           7.4         1         Pulley wheel 300 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 300mm         -           7.5         1         Pulley wheel 75 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 55mm         -           7.6         1         Short shaft	5.2	1	Panel B	-	Production	Plywood 5mm	38
6.2         1         Back block         Back block.ipt         Production         Hard wood 20x44mm         41           6.3         2         Leg         Leg.ipt         Production         Hard wood 32x44mm         42           6.4         5         Wood screw         -         Standard         DIN 97 screw 4x35mm         -           7.0         -         Fan components         -         -         43           7.1         1         Body         Body.ipt         Production         Hard wood 75mm         44           7.2         8         Blade         Blade.ipt         Production         Hard wood 5mm         45           7.3         1         Pin         -         Production         Steel C45 12x148mm         -           7.4         1         Pulley wheel 300 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 300mm         -           7.5         1         Pulley wheel 75 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 75mm         -           7.6         1         Short shaft         -         Production         Steel C45 12x95mm         -           7.7         1         Main shaft         -         Production <td>6.0</td> <td>-</td> <td>Table</td> <td></td> <td>-</td> <td>-</td> <td></td>	6.0	-	Table		-	-	
6.3         2         Leg         Leg.ipt         Production         Hard wood 32x44mm         42           6.4         5         Wood screw         -         Standard         DIN 97 screw 4x35mm         -           7.0         -         Fan components         Fan components.ipn         -         -         43           7.1         1         Body         Body.ipt         Production         Hard wood 75mm         44           7.2         8         Blade         Blade.ipt         Production         Hard wood 55mm         45           7.3         1         Pin         -         Production         Steel C45 12x148mm         -           7.4         1         Pulley wheel 300 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 300mm         -           7.5         1         Pulley wheel 75 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 75mm         -           7.6         1         Short shaft         -         Production         Steel C45 12x95mm         -           7.7         1         Main shaft         -         Production         Steel C45 12x140mm         -           7.8         1         Back stop         -		1	Table		Production	Hard wood 18mm	40
6.4         5         Wood screw         -         Standard         DIN 97 screw 4x35mm         -           7.0         -         Fan components         Fan components.ipn         -         -         43           7.1         1         Body         Body.ipt         Production         Hard wood 75mm         44           7.2         8         Blade         Blade.ipt         Production         Hard wood 5mm         45           7.3         1         Pin         -         Production         Steel C45 12x148mm         -           7.4         1         Pulley wheel 300 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 300mm         -           7.5         1         Pulley wheel 75 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 75mm         -           7.6         1         Short shaft         -         Production         Steel C45 12x95mm         -           7.7         1         Main shaft         -         Production         Steel C45 12x140mm         -           7.8         1         Back stop         -         Standard         DIN 431 nut hex 12mm         -           7.10         3         Pillow block         -	6.2	1	Back block	Back block.ipt	Production	Hard wood 20x44mm	41
7.0         -         Fan components         Fan components.ipn         -         -         43           7.1         1         Body         Body.ipt         Production         Hard wood 75mm         44           7.2         8         Blade         Blade.ipt         Production         Hard wood 5mm         45           7.3         1         Pin         -         Production         Steel C45 12x148mm         -           7.4         1         Pulley wheel 300 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 300mm         -           7.5         1         Pulley wheel 75 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 75mm         -           7.6         1         Short shaft         -         Production         Steel C45 12x95mm         -           7.7         1         Main shaft         -         Production         Steel C45 12x140mm         -           7.8         1         Back stop         -         Standard         DIN 431 nut hex 12mm         -           7.9         1         Socket screw         -         Standard         DIN 912 M10x25mm         -           7.10         3         Pillow block         -	6.3	2	Leg	Leg.ipt	Production	Hard wood 32x44mm	42
7.1         1         Body         Body.ipt         Production         Hard wood 75mm         44           7.2         8         Blade         Blade.ipt         Production         Hard wood 5mm         45           7.3         1         Pin         -         Production         Steel C45 12x148mm         -           7.4         1         Pulley wheel 300 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 300mm         -           7.5         1         Pulley wheel 75 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 75mm         -           7.6         1         Short shaft         -         Production         Steel C45 12x95mm         -           7.7         1         Main shaft         -         Production         Steel C45 12x140mm         -           7.8         1         Back stop         -         Standard         DIN 431 nut hex 12mm         -           7.9         1         Socket screw         -         Standard         DIN 912 M10x25mm         -           7.10         3         Pillow block         -         Buy         Pillow block bearing, 12mm bore diameter, cast iron         -           7.11         6         Stud	6.4	5	Wood screw	-	Standard	DIN 97 screw 4x35mm	-
7.2         8         Blade         Blade.ipt         Production         Hard wood 5mm         45           7.3         1         Pin         -         Production         Steel C45 12x148mm         -           7.4         1         Pulley wheel 300 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 300mm         -           7.5         1         Pulley wheel 75 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 75mm         -           7.6         1         Short shaft         -         Production         Steel C45 12x95mm         -           7.7         1         Main shaft         -         Production         Steel C45 12x140mm         -           7.8         1         Back stop         -         Standard         DIN 431 nut hex 12mm         -           7.9         1         Socket screw         -         Standard         DIN 912 M10x25mm         -           7.10         3         Pillow block         -         Buy         Pillow block bearing, 12mm bore diameter, cast iron         -           7.11         6         Stud         -         Standard         DIN 553 M8x85mm         -           7.12         12         Nut	7.0	-	Fan components	Fan components.ipn	-	-	43
7.3         1         Pin         -         Production         Steel C45 12x148mm         -           7.4         1         Pulley wheel 300 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 300mm         -           7.5         1         Pulley wheel 75 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 75mm         -           7.6         1         Short shaft         -         Production         Steel C45 12x95mm         -           7.7         1         Main shaft         -         Production         Steel C45 12x140mm         -           7.8         1         Back stop         -         Standard         DIN 431 nut hex 12mm         -           7.9         1         Socket screw         -         Standard         DIN 912 M10x25mm         -           7.10         3         Pillow block         -         Buy         Pillow block bearing, 12mm bore diameter, cast iron         -           7.11         6         Stud         -         Standard         DIN 439 Nut M8         -           7.12         12         Nut         -         Standard         DIN 439 Nut M8         -	7.1	1	Body		Production	Hard wood 75mm	
7.4         1         Pulley wheel 300 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 300mm         -           7.5         1         Pulley wheel 75 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 75mm         -           7.6         1         Short shaft         -         Production         Steel C45 12x95mm         -           7.7         1         Main shaft         -         Production         Steel C45 12x140mm         -           7.8         1         Back stop         -         Standard         DIN 431 nut hex 12mm         -           7.9         1         Socket screw         -         Standard         DIN 912 M10x25mm         -           7.10         3         Pillow block         -         Buy         Pillow block bearing, 12mm bore diameter, cast iron         -           7.11         6         Stud         -         Standard         DIN 553 M8x85mm         -           7.12         12         Nut         -         Standard         DIN 439 Nut M8         -		8	Blade	Blade.ipt	Production	Hard wood 5mm	45
7.4         1         Pulley wheel 350 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 75mm         -           7.5         1         Short shaft         -         Production         Steel C45 12x95mm         -           7.7         1         Main shaft         -         Production         Steel C45 12x140mm         -           7.8         1         Back stop         -         Standard         DIN 431 nut hex 12mm         -           7.9         1         Socket screw         -         Standard         DIN 912 M10x25mm         -           7.10         3         Pillow block         -         Buy         Pillow block bearing, 12mm bore diameter, cast iron         -           7.11         6         Stud         -         Standard         DIN 553 M8x85mm         -           7.12         12         Nut         -         Standard         DIN 439 Nut M8         -	7.3	1	Pin	-	Production	Steel C45 12x148mm	-
7.5         1         Pulley wheel 75 mm         -         Buy         12mm single groove fixed hole pulley, cast iron 75mm         -           7.6         1         Short shaft         -         Production         Steel C45 12x95mm         -           7.7         1         Main shaft         -         Production         Steel C45 12x140mm         -           7.8         1         Back stop         -         Standard         DIN 431 nut hex 12mm         -           7.9         1         Socket screw         -         Standard         DIN 912 M10x25mm         -           7.10         3         Pillow block         -         Buy         Pillow block bearing, 12mm bore diameter, cast iron         -           7.11         6         Stud         -         Standard         DIN 553 M8x85mm         -           7.12         12         Nut         -         Standard         DIN 439 Nut M8         -	7.4	1	Pulley wheel 300 mm	-	Buy		-
7.5         1         Fulley Writed 73 film         -         Buy         75mm         -           7.6         1         Short shaft         -         Production         Steel C45 12x95mm         -           7.7         1         Main shaft         -         Production         Steel C45 12x140mm         -           7.8         1         Back stop         -         Standard         DIN 431 nut hex 12mm         -           7.9         1         Socket screw         -         Standard         DIN 912 M10x25mm         -           7.10         3         Pillow block         -         Buy         Pillow block bearing, 12mm bore diameter, cast iron         -           7.11         6         Stud         -         Standard         DIN 553 M8x85mm         -           7.12         12         Nut         -         Standard         DIN 439 Nut M8         -							
7.6         1         Short shaft         -         Production         Steel C45 12x95mm         -           7.7         1         Main shaft         -         Production         Steel C45 12x140mm         -           7.8         1         Back stop         -         Standard         DIN 431 nut hex 12mm         -           7.9         1         Socket screw         -         Standard         DIN 912 M10x25mm         -           7.10         3         Pillow block         -         Buy         Pillow block bearing, 12mm bore diameter, cast iron         -           7.11         6         Stud         -         Standard         DIN 553 M8x85mm         -           7.12         12         Nut         -         Standard         DIN 439 Nut M8         -	7.5	1	Pulley wheel 75 mm	-	Buy		-
7.7         1         Main shaft         -         Production         Steel C45 12x140mm         -           7.8         1         Back stop         -         Standard         DIN 431 nut hex 12mm         -           7.9         1         Socket screw         -         Standard         DIN 912 M10x25mm         -           7.10         3         Pillow block         -         Buy         Pillow block bearing, 12mm bore diameter, cast iron         -           7.11         6         Stud         -         Standard         DIN 553 M8x85mm         -           7.12         12         Nut         -         Standard         DIN 439 Nut M8         -	7.6	1	Chart shaft		Draduction		_
7.8         1         Back stop         -         Standard         DIN 431 nut hex 12mm         -           7.9         1         Socket screw         -         Standard         DIN 912 M10x25mm         -           7.10         3         Pillow block         -         Buy         Pillow block bearing, 12mm bore diameter, cast iron         -           7.11         6         Stud         -         Standard         DIN 553 M8x85mm         -           7.12         12         Nut         -         Standard         DIN 439 Nut M8         -		1					
7.9         1         Socket screw         -         Standard         DIN 912 M10x25mm         -           7.10         3         Pillow block         -         Buy         Pillow block bearing, 12mm bore diameter, cast iron         -           7.11         6         Stud         -         Standard         DIN 553 M8x85mm         -           7.12         12         Nut         -         Standard         DIN 439 Nut M8         -		1		<del>-</del>			
7.10         3         Pillow block         -         Buy         Pillow block bearing, 12mm bore diameter, cast iron         -           7.11         6         Stud         -         Standard         DIN 553 M8x85mm         -           7.12         12         Nut         -         Standard         DIN 439 Nut M8         -		1	•				
7.11         6         Stud         -         Standard         DIN 553 M8x85mm         -           7.12         12         Nut         -         Standard         DIN 439 Nut M8         -							
7.12 12 Nut - Standard DIN 439 Nut M8 -					,		
							_
7.13   1   Beit   - Buy   Beit 12mm DIN 7/21 length 1188mm   -							
	/.13	I	Reit		Buy	Deit 12iiiiii Diiv 7/21 length 1188mm	

PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower		CREMIES SI	ATTROVED DI		DATE	VERSION
groundnut		J. Zeron	A. Morillo		09/08/2021	1.0
PART NAME		FILE NAME				POS
Parts list	Parts list		oi_how_hand-operated-winnower.csv			B1
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
			Parts list			
			LICENCE		SCALE	SHEET
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0		4 /45

	TECHNICL NOTES
NOTES	CONTENT
GENERAL NOTES	
	- The wood must be treated with pesticides and kiln-dried to ensure adequate humidity.
Wood treatment	- Wood sealer should be applied for later use.
	- Use white glue to join the pieces before screwing and nailing.
Othoro	- The winnower was designed for use with a hand-operated sunnflower seed decorticator, it forces the air into the wind case, expelling
Others	the seed hull.

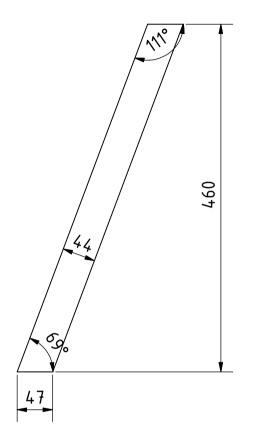
PROJECT Hand Operated Winnower 1	CREATED BY	APPROVED BY	DATE	VERSION
groundnut	J. Zeron	A. Morillo	09/08/2021	1.0
PART NAME	FILE NAME			POS
Technical notes				C1
DEVELOPED BY	REDESIGNED BY	DOC. TYPE MATERIA	AL	QUANTITY
		notes		
		LICENCE	SCALE	SHEET
Tropical Products Institut	OHO e.V.	CC-BY-SA 4.0		5 /45

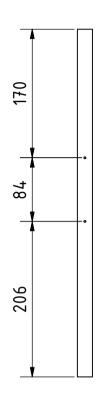
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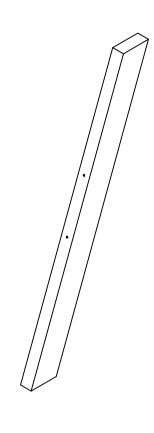


PROJECT   C   Hand Operated Winnower for		CREATED BY	APPROVED BY		DATE	VERSION
groundnut		J. Zeron	A. Morillo		09/08/2021	1.0
PART NAME		FILE NAME	•			POS
Saddle		Saddle.ipn				1.0
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
			Assembly		ICCN F	1
			LICENCE		SCALE	SHEET
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:10	6 /45

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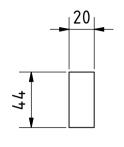


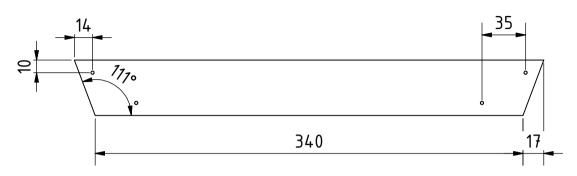


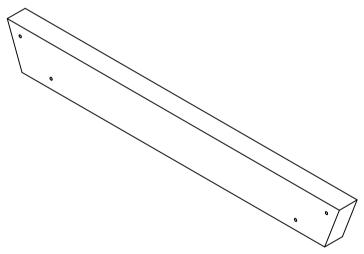




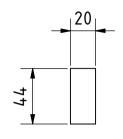
					Note: All ເ	ınits in mm.
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower	for					
groundnut		J. Zeron	A. Morillo		09/08/2021	1.0
PART NAME		FILE NAME				POS
Leg		Leg.ipt				1.1
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
			Part	Hard wo	od	4
			LICENCE		SCALE	SHEET
Tropical Products Institut	оно	e.V.	CC-BY-SA	4.0	1:5	7 /45

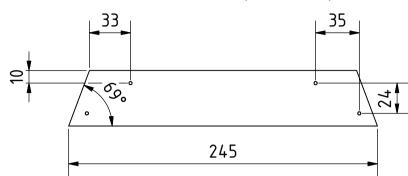


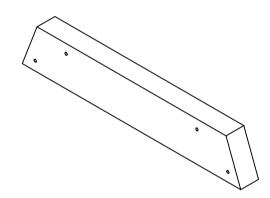




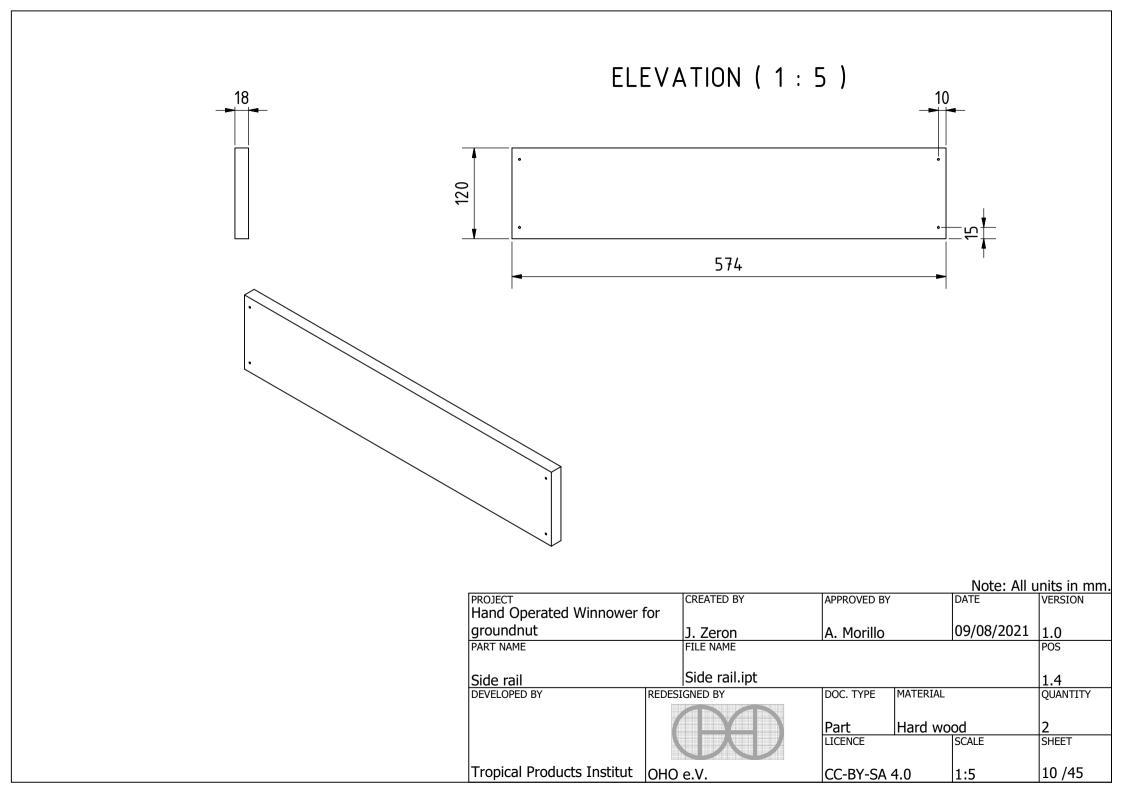
					Note: All ເ	ınits in mm.
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower for	or					
groundnut		J. Zeron	A. Morillo		09/08/2021	1.0
PART NAME		FILE NAME				POS
Long side member		Long side member.ip	ong side member.ipt			1.2
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
	74		Part	Hard wo	od	2
			LICENCE	SCALE		SHEET
Tropical Products Institut	OHO	e.V.	CC-BY-SA	4.0	1:3	8 /45

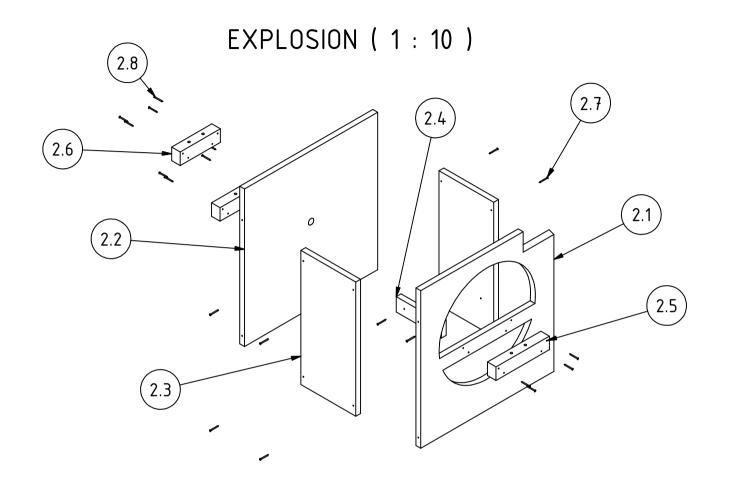




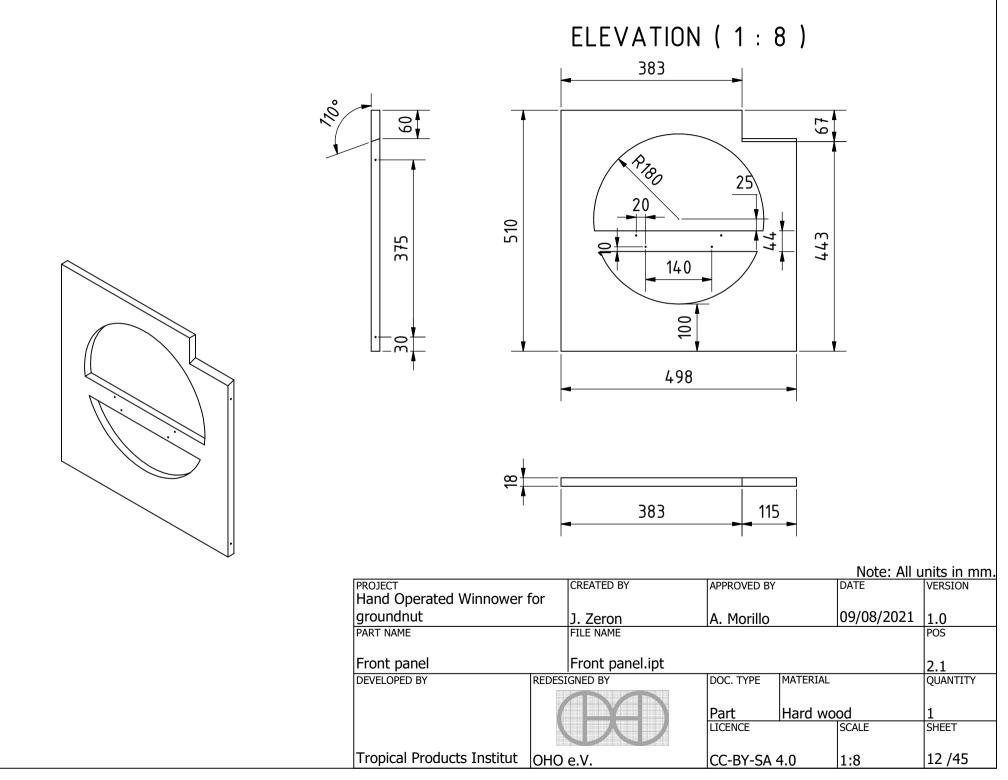


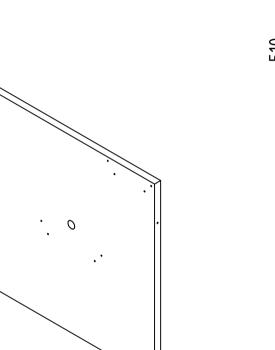
Note: All units in mm. PROJECT Hand Operated Winnower for CREATED BY APPROVED BY 09/08/2021 groundnut J. Zeron 1.0 POS A. Morillo PART NAME Short side member.ipt Short side member
DEVELOPED BY 1.3 QUANTITY DOC. TYPE MATERIAL REDESIGNED BY Hard wood SCALE Part LICENCE SHEET Tropical Products Institut OHO e.V. 9 /45 CC-BY-SA 4.0 1:3

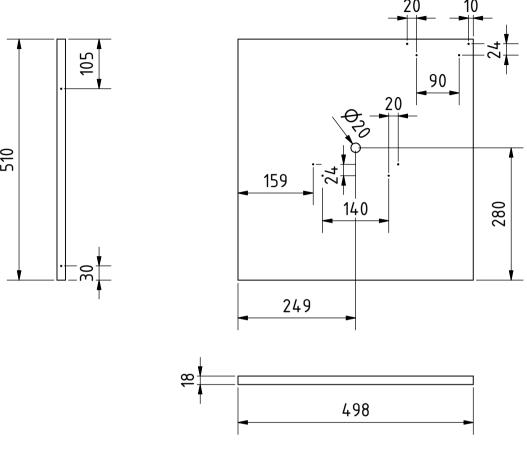




PROJECT Hand Operated Winnower for		CREATED BY	APPROVED BY		DATE	VERSION
groundnut		J. Zeron	A. Morillo		09/08/2021	1.0
PART NAME		FILE NAME				POS
  Winnower body		Winnower body.ipn				2.0
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE MATERIAL			QUANTITY
			Assembly			1
			LICENCE		SCALE	SHEET
Tropical Products Institut	opical Products Institut OHO e.V.			4.0	1:10	11 /45

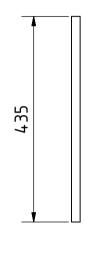


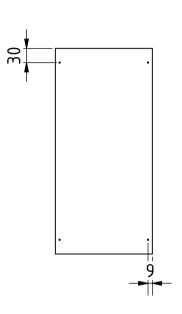


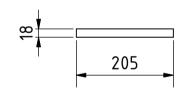


					Note: All ເ	ınits in mm.
PROJECT	CREATED BY	AP	APPROVED BY		DATE	VERSION
Hand Operated Winnower	for					
groundnut	J. Zeron	A	. Morillo		09/08/2021	1.0
PART NAME	FILE NAME	•				POS
Back panel	Back panel.ipt					2.2
DEVELOPED BY	REDESIGNED BY	DC	DOC. TYPE MATERIAL			QUANTITY
				llanda		
		_		Hard wo		<u>  1</u>
		LI	ICENCE		SCALE	SHEET
Tropical Products Institut	OHO e.V.	C	C-BY-SA	4.0	1:8	13 /45



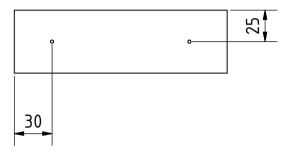


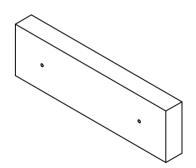


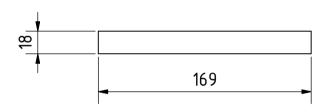


					Note: All ເ	ınits in mm.
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower	for					
groundnut		J. Zeron	A. Morillo		09/08/2021	1.0
PART NAME		FILE NAME				POS
Side panel		Side panel.ipt				2.3
DEVELOPED BY	REDESI	IGNED BY	DOC. TYPE	MATERIAL		QUANTITY
			Part	Hard wo	od	2
			LICENCE		SCALE	SHEET
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:8	14 /45

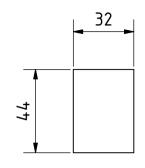


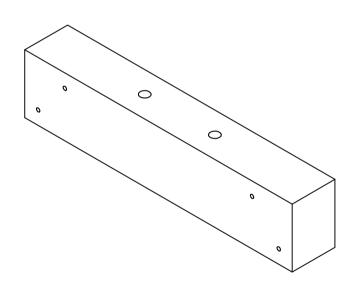


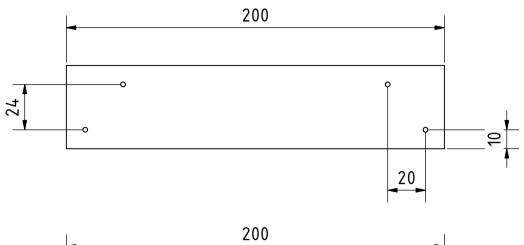


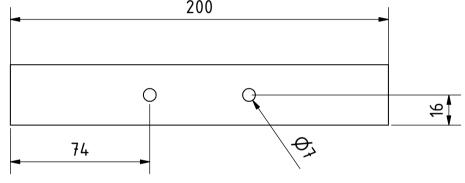


					Note: All ເ	ınits in mm.
PROJECT		CREATED BY	APPROVED BY	,	DATE	VERSION
Hand Operated Winnower	for					
groundnut		J. Zeron	A. Morillo		09/08/2021	1.0
PART NAME		FILE NAME	•		•	POS
Stop		Stop.ipt				2.4
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
			Part	Hard wo	od	1
			LICENCE	•	SCALE	SHEET
Tropical Products Institut	OHO	e V	CC-BY-SA	4 0	1.3	15 /45

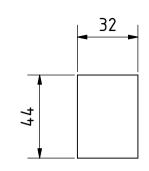


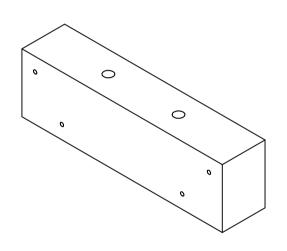


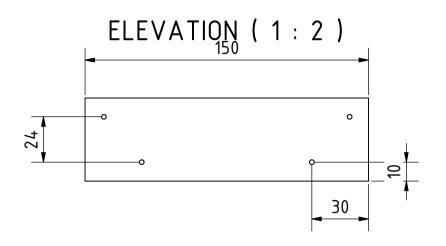


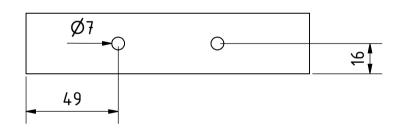


					Note: All ເ	ınits in mm.
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower f	or					
groundnut		J. Zeron	A. Morillo		09/08/2021	1.0
PART NAME		FILE NAME	•			POS
Central mount		Central mount.ipt				2.5
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
			Part	Hard wo	od	2
	1		LICENCE		SCALE	SHEET
	1					
Tropical Products Institut	OHO	e.V.	CC-BY-SA	4.0	1:2	16 /45

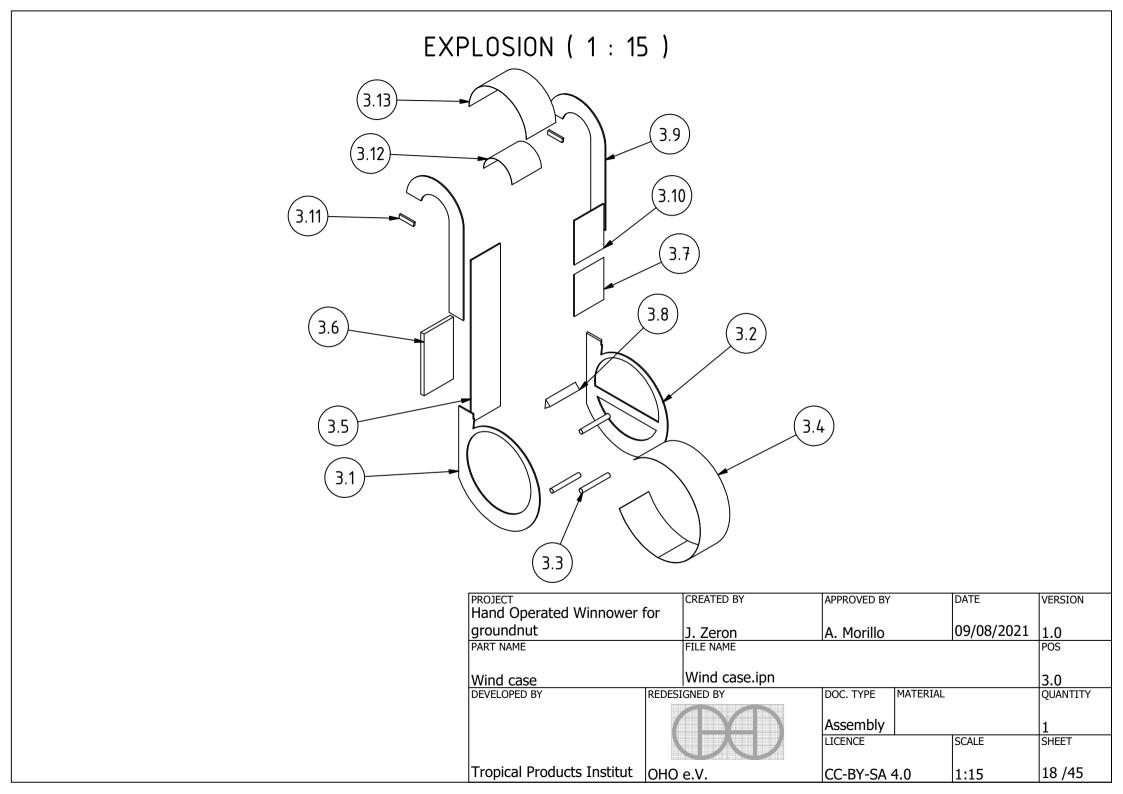


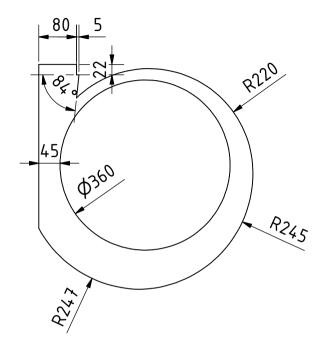


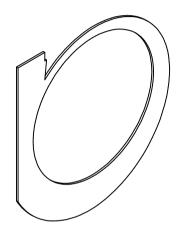


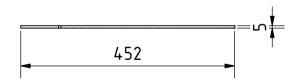


					Note: All ເ	ınits in mm.
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower f	or					
groundnut		J. Zeron	A. Morillo 09/08/2021		1.0	
PART NAME		FILE NAME				POS
End mount		End mount.ipt				2.6
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
			Part	Hard wo	od	1
			LICENCE		SCALE	SHEET
Tropical Products Institut	OHO	e.V.	CC-BY-SA	4.0	1:2	17 /45

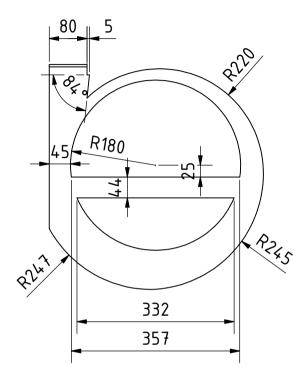


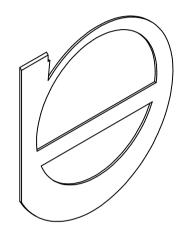


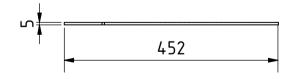




					Note: All u	ınits in mm.
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower f	for					
groundnut		J. Zeron	A. Morillo	A. Morillo 09/08/2021		1.0
PART NAME		FILE NAME		7 7		
Drum body A		Drum body A.ipt				3.1
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
	//		Part Plywood			1
			LICENCE	•	SCALE	SHEET
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:8	19 /45

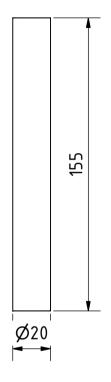


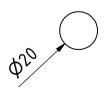




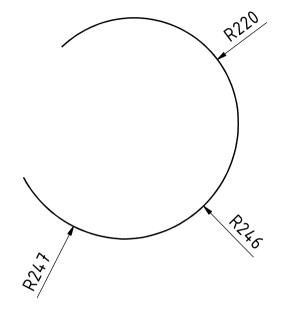
					Note: All u	ınits in mm.
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower	for					
groundnut		J. Zeron	A. Morillo 09/08/2021		1.0	
PART NAME		FILE NAME	POS			
Drum body B		Drum body B.ipt				3.2
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL	MATERIAL	
			Part	Plywood		1
			LICENCE	SCALE		SHEET
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:8	20 /45

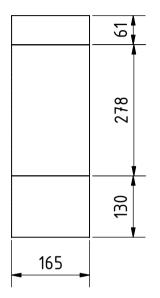
PLAN (1:2)

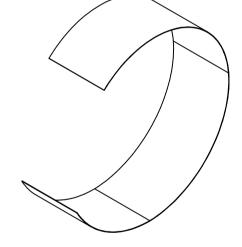




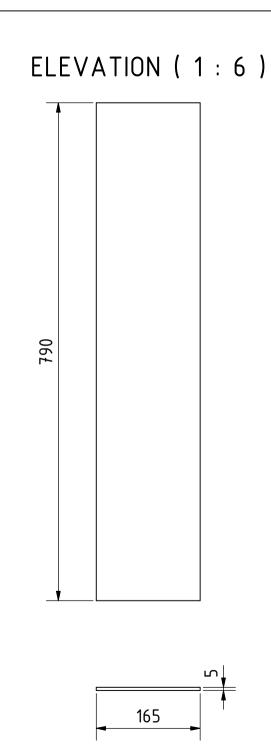
					Note: All u	units in mm.			
PROJECT		CREATED BY	APPROVED BY	•	DATE	VERSION			
Hand Operated Winnower	for								
groundnut		J. Zeron	A. Morillo	A. Morillo 09/08/2021		1.0			
PART NAME		FILE NAME				POS			
Spacer		Spacer.ipt				3.3			
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY			
	//		Part	Part Hard wood		3			
			LICENCE	•	SCALE				
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:2	21 /45			







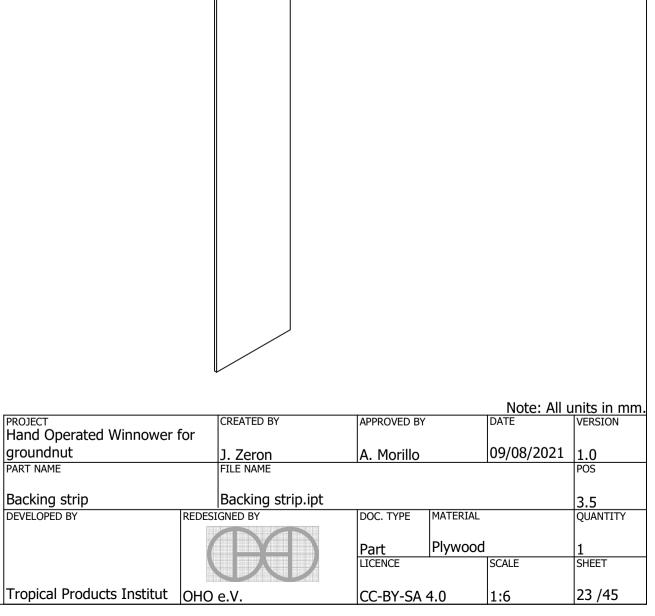
				Note: All u	nits in mm.
PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower f	for				
groundnut	J. Zeron	A. Morillo		09/08/2021	1.0
PART NAME	FILE NAME	-			POS
Drum Cover	Drum Cover.ipt				3.4
DEVELOPED BY	REDESIGNED BY	DOC. TYPE	MATERIAL		QUANTITY
		Part	1mm thi	ck alum alloy	1
		LICENCE		SCALE	SHEET
Tropical Products Institut	OHO e.V.	CC-BY-SA	4.0	1:8	22 /45

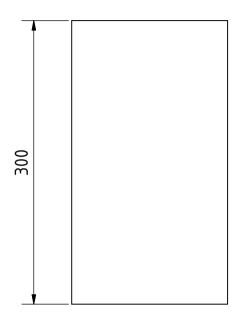


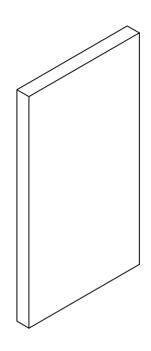
groundnut

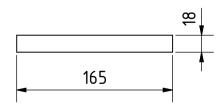
Backing strip
DEVELOPED BY

PART NAME

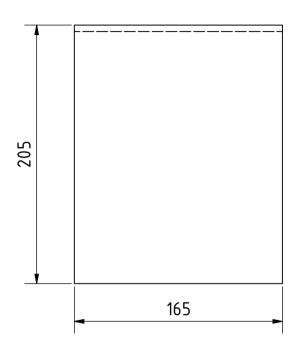


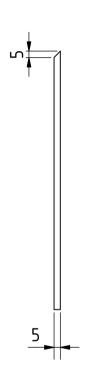


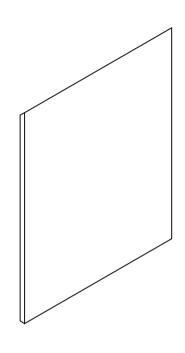




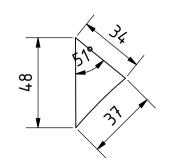
					Note: All ເ	ınits in mm.
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower 1	for					
groundnut		J. Zeron	A. Morillo 09/08/2021		1.0	
PART NAME		FILE NAME				POS
Stiffener		Stiffener.ipt				3.6
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
	//		Part Plywood			1
	I.		LICENCE	•	SCALE	SHEET
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:4	24 /45

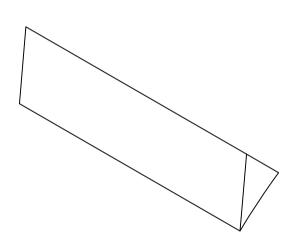




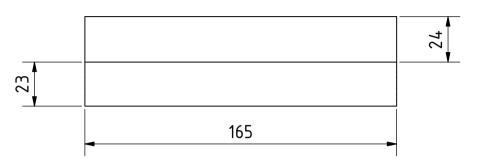


					Note: All ເ	ınits in mm.
PROJECT		CREATED BY	APPROVED BY	•	DATE	VERSION
Hand Operated Winnower	for					
groundnut		J. Zeron	A. Morillo 09/08/2021		1.0	
PART NAME		FILE NAME		POS		
Top board A		Top board A.ipt				3.7
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
			Part	Plywood		1
			LICENCE	SCALE		SHEET
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:3	25 /45

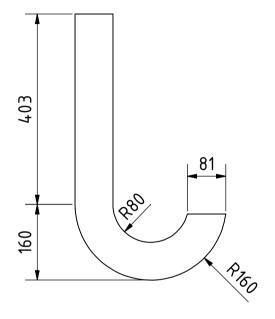


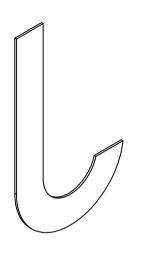


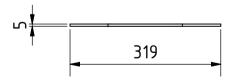
#### PLAN (1:2)



Note: All units in mm. PROJECT Hand Operated Winnower for CREATED BY APPROVED BY 09/08/2021 groundnut J. Zeron 1.0 POS A. Morillo PART NAME Gusset A.ipt 3.8 QUANTITY Gusset A
DEVELOPED BY MATERIAL DOC. TYPE REDESIGNED BY Hard wood SCALE Part LICENCE SHEET Tropical Products Institut OHO e.V. 26 /45 CC-BY-SA 4.0 1:2

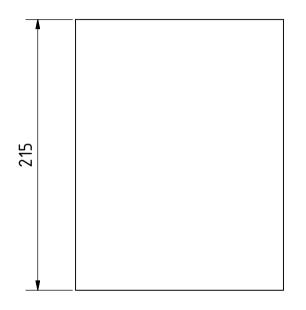


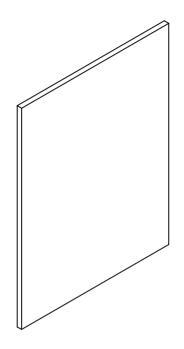


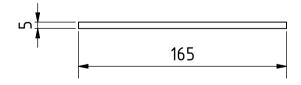


					Note: All u	ınits in mm.
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower	for					
groundnut		J. Zeron	A. Morillo 09/08/2021		1.0	
PART NAME		FILE NAME				POS
Side board		Side board.ipt				3.9
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
	/ / / / / / / / / / / / / / / / / / /		Part Plywood			2
			LICENCE	•	SCALE	SHEET
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:8	27 /45

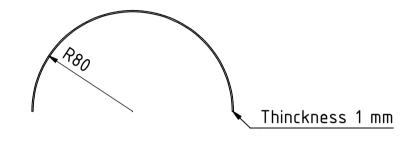
ELEVATION (1:3)

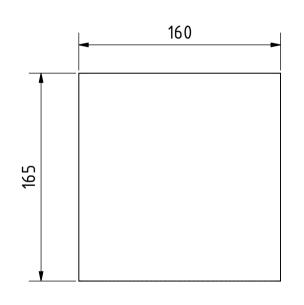


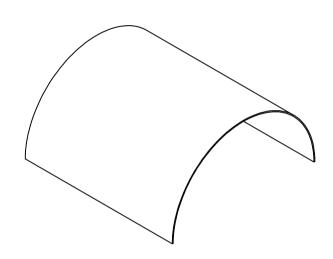




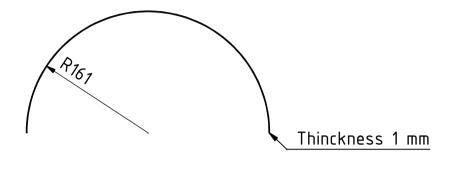
					Note: All ເ	ınits in mm.
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower	for					
groundnut		J. Zeron	A. Morillo 09/08/2021		1.0	
PART NAME		FILE NAME				POS
Top board B		Top board B.ipt				3.10
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
			Part	Part Plywood		1
			LICENCE	•	SCALE	SHEET
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:3	28 /45

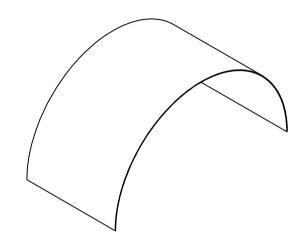


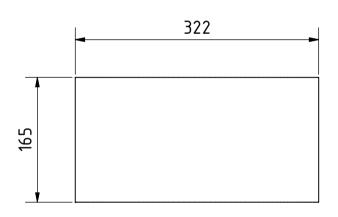




				Note: All ເ	ınits in mm.
PROJECT	CREATED BY	APPROVED BY	<b>'</b>	DATE	VERSION
Hand Operated Winnower	for				
groundnut	J. Zeron	A. Morillo		09/08/2021	1.0
PART NAME	FILE NAME				POS
Cover under	Cover under.ipt				3.12
DEVELOPED BY	REDESIGNED BY	DOC. TYPE	MATERIAL		QUANTITY
					20/
		Part	1mm thi	ck alum alloy	1
		LICENCE	•	SCALE	SHEET
Tropical Products Institut	OHO e.V.	CC-BY-SA	4.0	1:3	29 /45

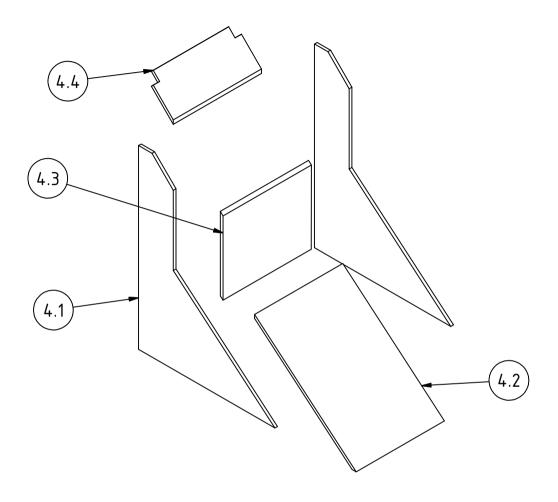




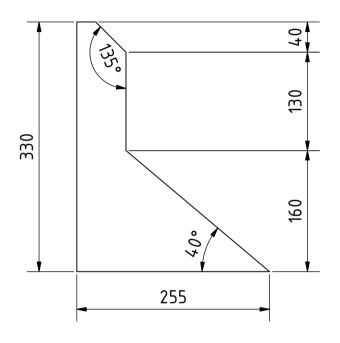


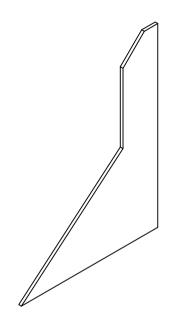
				Note: All u	ınits in mm.	
PROJECT	CREATED BY	APPROVED BY		DATE	VERSION	
Hand Operated Winnower for						
groundnut	J. Zeron	A. Morillo 09/08/20		09/08/2021	1.0	
PART NAME	FILE NAME	TLE NAME				
Carrantan	C					
Cover top	Cover top.ipt				3.13	
DEVELOPED BY REDES	SIGNED BY	DOC. TYPE	MATERIAL		QUANTITY	
		!		ļ		
		Part	1mm thic	ck alum alloy	1	
A.		LICENCE	LICENCE SCALE		SHEET	
					1	
Tropical Products Institut OHO	) e.V.	CC-BY-SA 4	4.0	1:5	30 /45	

# EXPLOSION (1:5)



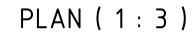
PROJECT Hand Operated Winnower for		CREATED BY	APPROVED BY		DATE	VERSION
groundnut	groundnut		A. Morillo	A. Morillo 09/08/202		1.0
PART NAME		FILE NAME				POS
Large grain chute		Large grain chute.ipn	4.0			
DEVELOPED BY	REDESIGNED BY		DOC. TYPE	MATERIAL		QUANTITY
			Assembly			1
			LICENCE	SCALE		SHEET
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:5	31 /45

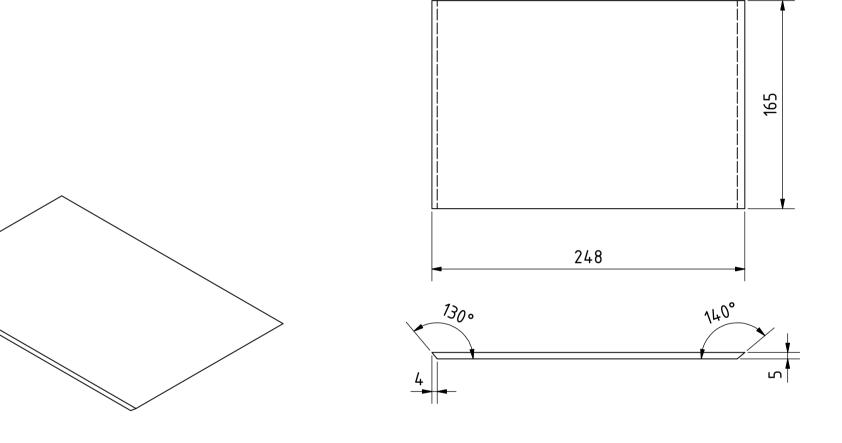




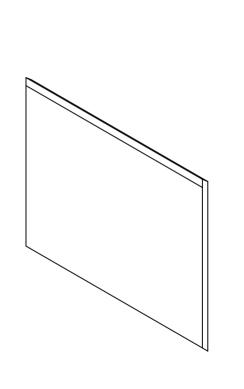


					Note: All u	ınits in mm.	
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION	
Hand Operated Winnower for							
groundnut		J. Zeron	A. Morillo	A. Morillo 09/08/2021		1.0	
PART NAME		FILE NAME				POS	
Panel A		Panel A.ipt	Panel A.ipt				
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY	
	//		Part	Plywood		2	
			LICENCE	SCALE		SHEET	
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:5	32 /45	

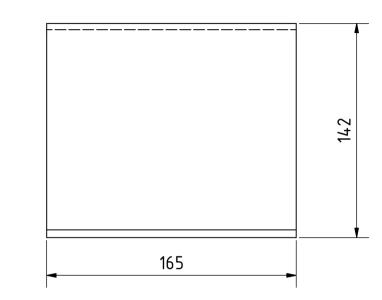




				Note: All ເ	ınits in mm.	
PROJECT	CREATED BY	APPROVED BY	<u> </u>	DATE	VERSION	
Hand Operated Winnower	for					
groundnut	J. Zeron	A. Morillo	A. Morillo 09/08/2021		1.0	
PART NAME	FILE NAME	TILE NAME				
Panel B	Panel B.ipt				4.2	
DEVELOPED BY	REDESIGNED BY	DOC. TYPE	MATERIAL		QUANTITY	
		Part	Plywood		1	
		LICENCE		SCALE	SHEET	
Tropical Products Institut	OHO e.V.	CC-BY-SA	4.0	1:3	33 /45	

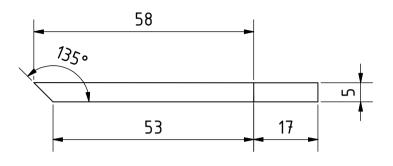


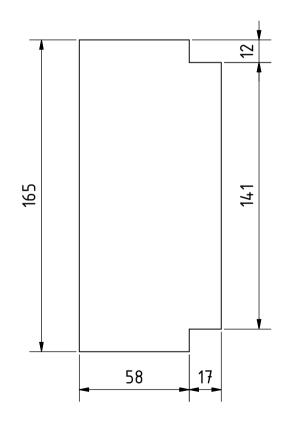


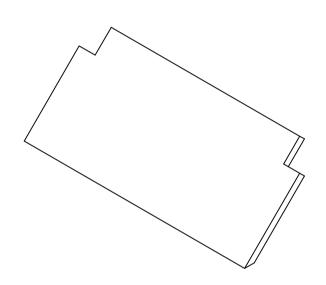


Note: All units in mm. PROJECT Hand Operated Winnower for CREATED BY APPROVED BY 09/08/2021 groundnut J. Zeron 1.0 POS A. Morillo PART NAME Panel C DEVELOPED BY Panel C.ipt 4.3 QUANTITY DOC. TYPE MATERIAL REDESIGNED BY Plywood Part LICENCE SCALE SHEET Tropical Products Institut OHO e.V. 34 /45 CC-BY-SA 4.0 1:2.5

# SIDE (1:1)

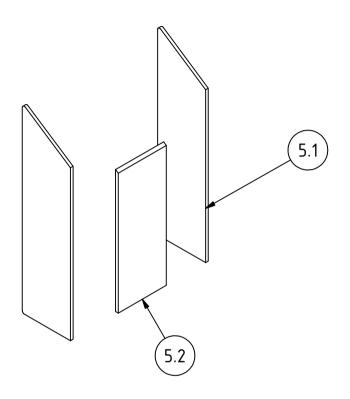




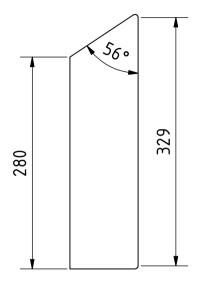


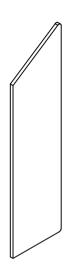
					Note: All u	nits in mm.
PROJECT	CREATE	) BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower	for					
groundnut	J. Zero	on	A. Morillo		09/08/2021	1.0
PART NAME	FILE NAM	ME				POS
Panel D	Panel	D.ipt				4.4
DEVELOPED BY	REDESIGNED BY		DOC. TYPE	MATERIAL		QUANTITY
	7/		Part	Plywood		1
			LICENCE	•	SCALE	SHEET
Tropical Products Institut	OHO e.V.		CC-BY-SA	4.0	1:1	35 /45

#### EXPLOSION (1:5)



PROJECT		CREATED BY	APPROVED BY DATE		DATE	VERSION
Hand Operated Winnower for						
groundnut		J. Zeron	A. Morillo	A. Morillo		1.0
PART NAME		FILE NAME				POS
		Chute.ipn				
Chute		Criute.ipri				5.0
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
	74		Assembly			1
			LICENCE		SCALE	SHEET
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:5	36 /45

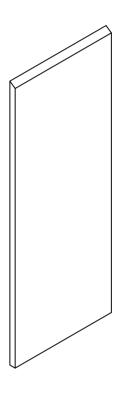


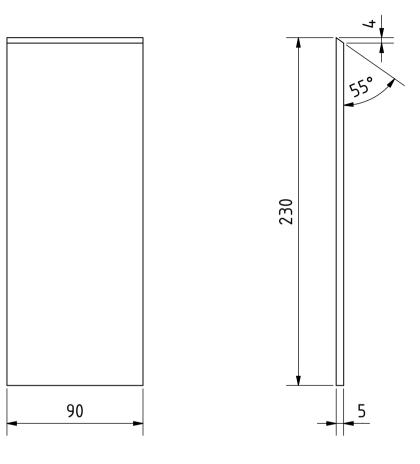




					Note: All u	ınits in mm.	
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION	
Hand Operated Winnower	Hand Operated Winnower for						
groundnut		J. Zeron	A. Morillo	A. Morillo 09/08/2021		1.0	
PART NAME		FILE NAME				POS	
Panel A		Panel A.ipt	Panel A.ipt				
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY	
	//		Part	Plywood		2	
			LICENCE	SCALE		SHEET	
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:5	37 /45	

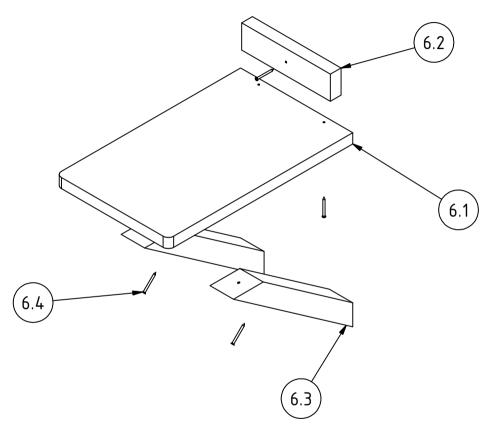
FRONT (1: 2.5)





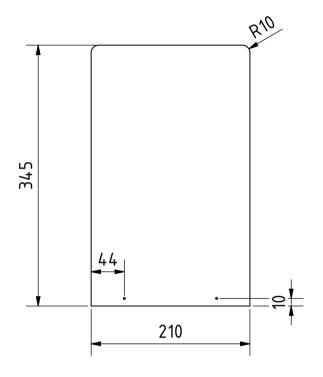
Note: All units in mm. PROJECT Hand Operated Winnower for CREATED BY APPROVED BY 09/08/2021 groundnut J. Zeron 1.0 POS A. Morillo PART NAME Panel B
DEVELOPED BY Panel B.ipt 5.2 QUANTITY DOC. TYPE MATERIAL REDESIGNED BY Plywood Part LICENCE SCALE SHEET Tropical Products Institut OHO e.V. 38 /45 CC-BY-SA 4.0 1:2.5

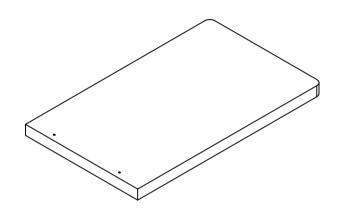
## EXPLOSION (1:5)

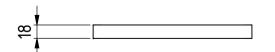


PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower for						
groundnut		J. Zeron	A. Morillo		09/08/2021	1.0
PART NAME		FILE NAME	•			POS
  Table		Table.ipn				6.0
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
			Assembly			1
					SCALE	SHEET
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:5	39 /45

PLAN (1:5)

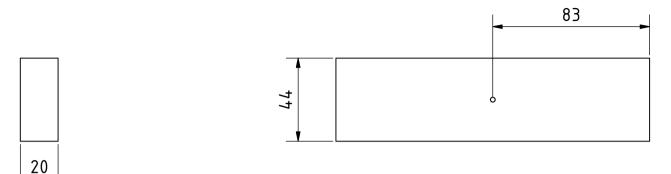


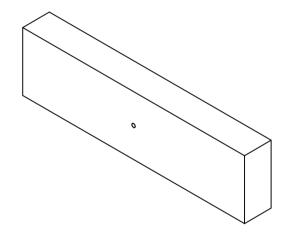


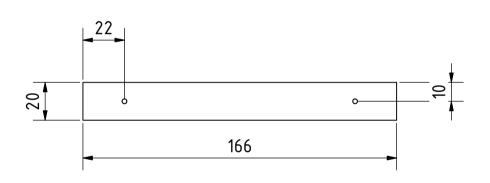


					Note: All ເ	units in mm.
PROJECT		CREATED BY	APPROVED BY	APPROVED BY		VERSION
Hand Operated Winnower for						
groundnut		J. Zeron	A. Morillo	A. Morillo 09/08/202		1.0
PART NAME		FILE NAME				
Table		Table.ipt				6.1
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
			Part	Hard wo	od	1
			LICENCE	ICENCE SCALE		SHEET
Tropical Products Institut	ОНО	e.V.	CC-BY-SA	4.0	1:5	40 /45

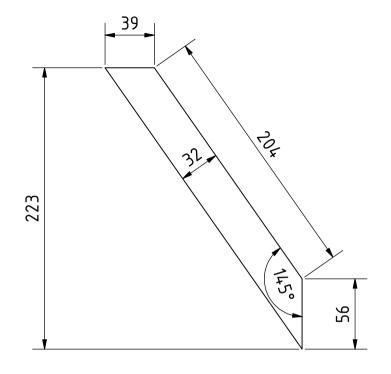


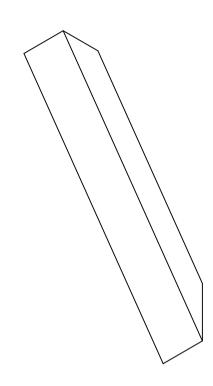


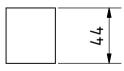




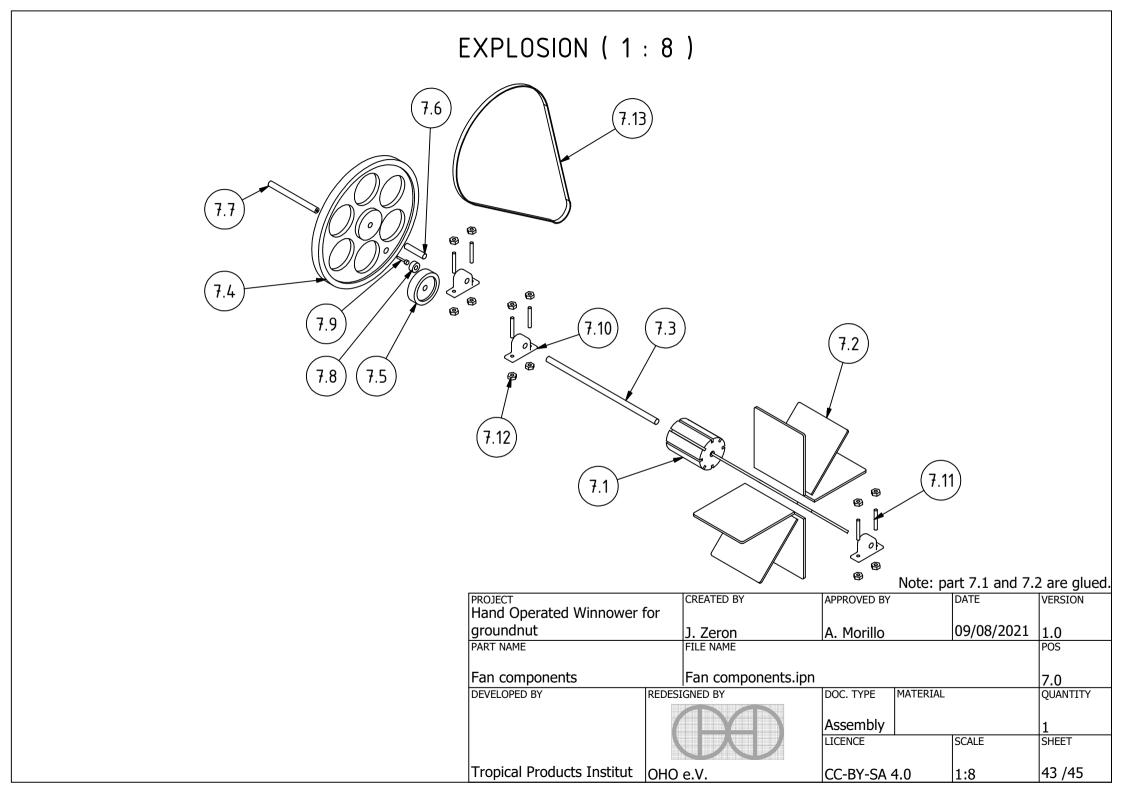
					Note: All u	ınits in mm.
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower fo	or					
groundnut		J. Zeron	A. Morillo		09/08/2021	1.0
PART NAME	<u> </u>	FILE NAME				POS
Back block		Back block.ipt				6.2
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
			Part	Hard wo	od	1
			LICENCE	SCALE		SHEET
Tropical Products Institut	OHO	e.V.	CC-BY-SA 4.0		1:2	41 /45



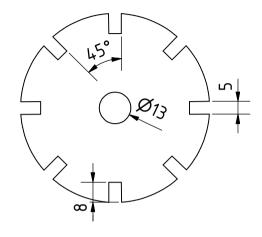


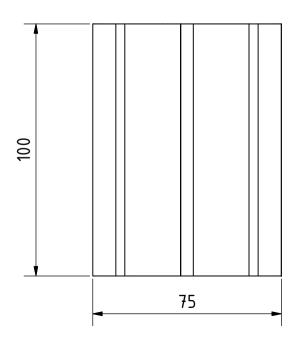


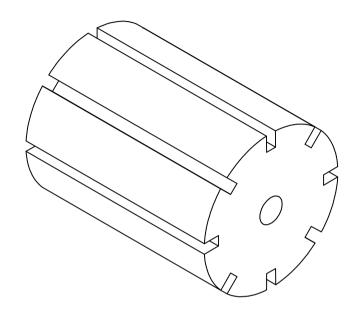
					Note: All u	ınits in mm.
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Hand Operated Winnower for						
groundnut	groundnut		A. Morillo	A. Morillo 09/		1.0
PART NAME		FILE NAME				POS
Leg	Leg		_eg.ipt			
DEVELOPED BY	REDESI	GNED BY	DOC. TYPE	MATERIAL		QUANTITY
	1		Part	Hard wo	od	2
	N.		LICENCE	LICENCE SCALE		SHEET
Tropical Products Institut	OHO	e.V.	CC-BY-SA	4.0	1:3	42 /45



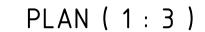
## ELEVATION (1:1.5)

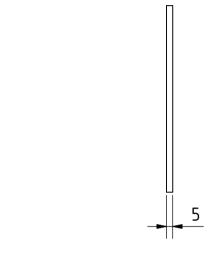


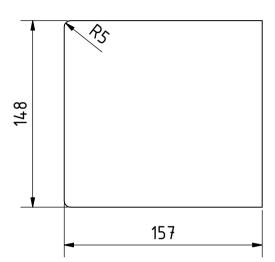


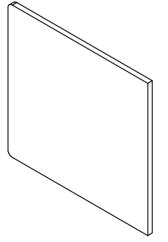


				Note: All ເ	ınits in mm.	
PROJECT	CREATED BY	APPROVED BY	APPROVED BY		VERSION	
Hand Operated Winnower for	or					
groundnut	J. Zeron	A. Morillo		09/08/2021	1.0	
PART NAME	FILE NAME	ILE NAME				
D - d -	Dady the					
Body	Body.ipt				7.1	
DEVELOPED BY	REDESIGNED BY	DOC. TYPE	C. TYPE MATERIAL		QUANTITY	
		Part	Hard wo	od	1	
		LICENCE		SCALE	SHEET	
Tropical Products Institut	OHO e.V.	CC-BY-SA	4.0	1:1.5	44 /45	









Note: All units in mm. PROJECT Hand Operated Winnower for CREATED BY APPROVED BY 09/08/2021 groundnut J. Zeron 1.0 POS A. Morillo PART NAME Blade.ipt Blade DEVELOPED BY 7.2 QUANTITY DOC. TYPE MATERIAL REDESIGNED BY Part LICENCE Plywood SCALE SHEET Tropical Products Institut OHO e.V. 45 /45 CC-BY-SA 4.0 1:3