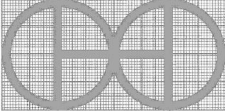


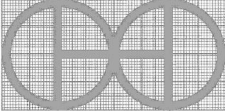
TECHNICAL NOTES

NOTES	CONTENT
GENERAL NOTES	
Metal structure treatment	Iron structures should be painted to prevent rust and improve equipment life. - Remove loose rust with a wire brush, sandpaper or chemical rust remover. - If applicable, sand areas where paint is chipping until surface is smooth. - Remove dust or oil with a degreaser or denatured alcohol. - Prime surface to protect against rust and corrosion
Wood treatment	- The wood must be treated with pesticides and kiln-dried to ensure adequate humidity. - Wood sealer should be applied for later use.
Parts to buy	- wood screw ANSI B18.6.5M - 9.5x2.1 x 60 long Steel. - Wood screw ANSI B18.6.5M - 9.5x2.1 x 40 long Steel. - wood screw ANSI B18.6.5M - 8x2.1 x 45 long, Steel. - Screw hexagon head AS 1420 - 1973 - M8 x 40 long. Steel. - Screw hexagon head AS 1420 - 1973 - M8 x 45 long. Steel. - M3 screw CSK HEAD DIN 963 - M3 x 8 long. Steel. - Wood screw CSN 02 1174 - A M6 x 18 long. Steel. - Berings 2031N210 Plain berings pillow blocks , 12 bore. - Rivet GB T 871-1986 2.5 X (3") 8mm long. - Wood screw ANSI B18.6.5M - 8x2.1 x 50 long. Steel. - Wood screw ANSI B18.6.5M - 9.5x2.1 x 60 long Steel. - Wood screw ANSI B18.6.5M - 9.5x2.1 x 40 long Steel. - Wood screw ANSI B18.6.5M - 8x2.1 x 45 long, Steel. - Screw hexagon head AS 1420 - 1973 - M8 x 40 long. Steel. - Screw hexagon head AS 1420 - 1973 - M8 x 45 long. Steel. - M3 screw CSK HEAD DIN 963 - M3 x 8 long. Steel. - Wood screw CSN 02 1174 - A M6 x 18 long. Steel. - Berings 2031N210 Plain berings pillow blocks , 12 bore. - Rivet GB T 871-1986 2.5 X (3") 8mm long. - Wood screw ANSI B18.6.5M - 8x2.1 x 50 long. Steel. - Grub screw DIN 913 - M6 x 10 long. Steel.
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PROJECT Peeling Machine for Sunflower Seeds	CREATED BY L. Ruda	APPROVED BY A. Morillo	DATE 16/09/2021	VERSION 1.0
PART NAME Technical notes	FILE NAME tpi_spm__sunflower-seeds-peeling-machine			POS C1
DEVELOPED BY Tropical Products Institute	REDESIGNED BY  OHO e.V.	DOC. TYPE Technical notes	MATERIAL	QUANTITY
		LICENCE CC-BY-SA 4.0	SCALE	SHEET 8 /71

TECHNICAL NOTES

NOTES	CONTENT
GENERAL NOTES	
Parts to buy	<ul style="list-style-type: none"> <li>- Wood screw ANSI B18.6.5M - 4.8x1.6 x 25 long. Steel.</li> <li>- Socket HD AS 1420 - 1973 - M6 x 16 long. Steel.</li> <li>- Screw hexagon head AS 1110 - M10 x 45 Steel.</li> <li>- Nut (lock)AS 1112 - M8 Type 5 Steel A53.</li> <li>- Nut AS 1112 - M10 Type 5 Steel.</li> <li>- Washer AS 1112 - M8 Type 5 Steel.</li> <li>- Washer AS 1112 - M10 Type 5 Steel .</li> <li>- Pulleys 75 OD X 12 bore v belt pulley Steel.</li> <li>- Pulleys 230 OD X 12 bore v belt pulley Steel.</li> <li>- V-Belts.</li> </ul>
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PROJECT Peeling Machine for Sunflower Seeds	CREATED BY L. Ruda	APPROVED BY A. Morillo	DATE 16/09/2021	VERSION 1.0
PART NAME	FILE NAME			POS
DEVELOPED BY	REDESIGNED BY 	DOC. TYPE	MATERIAL	QUANTITY
Tropical Products Institute	OHO e.V.	LICENCE CC-BY-SA 4.0	SCALE	SHEET 9 /71