


Pos.	Pos. old	Qty.	Part name	File name (new)	Part type	Specifications	Sheet
A1			Cap machine	oseg_ccm_A1_cap-machine.iam	production		1
							2
A2			Cap machine presentation	oseg_ccm_A1_cap-machine.ipn	production		3
B			Cap machine parts-list	oseg_ccm_B_parts-list.			4
1			Base pedestal	oseg_ccm_1_base-pedestal.iam			5
1.1	1		base sheet	oseg_ccm_1.1_base-sheet.ipt	production	Steel ASTM A36	7
1.2	2		Column	oseg_ccm_1.2_column.ipt	production	Steel ASTM A36	8
1.3	3		Bush for height	oseg_ccm_1.3_bush-for-height.ipt	production	Steel ASTM A36	9
1.4	4		Braket	oseg_ccm_1.4_braket.ipt	production	Steel ASTM A36	10
1.5	5	2	Bush for shaft	oseg_ccm_1.5_Bush-for-shaft.ipt	production	Steel ASTM A36	11
1.6	13	2	Screw hexagon head		Standart	ISO- M10 x 30	
1.7	16	2	Hex nut		Standart	Heavy Hex Nut Metric M10x1.75	
2			shaft for caps	oseg_ccm_2_shaft-for-caps.iam			12
2.1	6		Shaft	oseg_ccm_2.1_shaft.ipt	production	Steel ASTM A36	14
2.2	7		shaft stop	oseg_ccm_2.2_shaft-stop.ipt	production	Steel ASTM A36	15
2.3	8		cap holder	oseg_ccm_2.3_cap-holder.ipt	production	Steel ASTM A36	16
2.4	18		splint pin	oseg_ccm_2.4_splint-pin.ipt	Standart	dia 3 x 20	17
2.5	12		spring	oseg_ccm_2.5_spring.ipt	Standart	dia 20-1-76	18
3			fork lever	oseg_ccm_3_fork-lever.iam			19
3.1	9		fork	oseg_ccm_3.1_fork.ipt	production	Steel ASTM A36	21
3.2	10		lever	oseg_ccm_3.2_lever.ipt	production	Steel ASTM A36	22
3.3	11		handler	oseg_ccm_3.3_handler.ipt	production	Steel ASTM A36	23
3.4	14-15	1	Screw hexagon head		Standart	ISO- M10 x 50	
3.5	16	1	Hex nut		Standart	Heavy Hex Nut Metric M10x1.75	
3.6	17	2	Plain washers		Standart	ISO -ST 10-140 HV	

Project Crown cap machine		Created by D. Mosquera		Approved by D. Jeager	
Part Name Crown cap machine		Part Code B1	Document Type List Part		Material
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			Scale	Sheet 4	Date 16.11.20