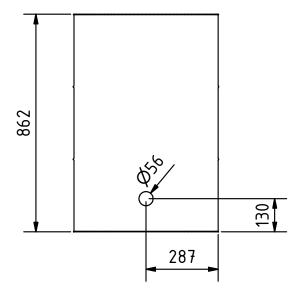


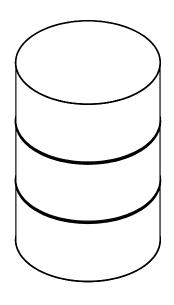
EXPLOSION (1:15) 15 0 12 10 2 PROJECT APPROVED BY DATE VERSION CREATED BY 3 Drum Fish Dryer-Smoker J. Zeron 08-06-2021 1.0 PART CODE A. Morillo PART NAME Exploded 3D View DEVELOPED BY ilo_dfds_dum-fish-dryer-smoker.ipn ED BY | DOC. TYPE | MATERIAL A2 QUANTITY REDESIGNED BY ASSEMBLY LICENCE SCALE SHEET INTERNATIONAL LABOUR 2 /17 CC-BY-SA 4.0 1:15 OFFICE OHO e.V.

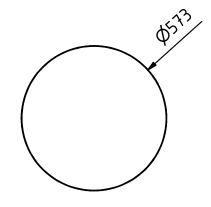
				PART LIST			
POS	POS.OLD	QTY	PART NAME	FILE NAME	PART TYPE	SPECIFICATIONS	SHEET
A1	-	-	3D Views	manual-fuel-briquette-press.iam	ASSEMBLY	-	1
A2	-	-	Explode 3D View	ilo_dfds_dum-fish-dryer-smoker.ipn	ASSEMBLY	-	2
B1	-	-	Part List	ilo_dfds_dum-fish-dryer-smoker.csv	-	-	3
1	-	1	Smoker drum	Smoker drum.ipt	Production	Rolled steel	4
2	-	4	Foot	Foot.ipt	Production	Carbon steel angle 50x50x4 mm grade A42 L=20 cm	5
3	-	12	Tray base	Tray base.ipt	Production	Carbon steel platen 2" PS-25	6
4	-	3	Tray A	Tray A.ipt	Production	Perfored metal, thinckness 1-2 mm	7
5	-	3	Tray B	Tray B.ipt	Production	Perfored metal, thinckness 1-2 mm	8
6	-	1	Lid	Lid.ipt	Production	Metal drum scrap	9
7	-	1	Fire drum	Fire drum.ipt	Production	Metal drum scrap	10
8	-	3	Hinge	-	Buy	Brass 1", riveted	-
9	-	1	Upper nozzle	Upper nozzle.ipt	Production	Metal drum scrap	11
10	-	1	Side entrance	Side entrance.ipt	Production	Metal drum scrap	12
11	-	1	Tube A	Tube A.ipt	Production	2" Black iron L=80cm	13
12	-	1	Tube B	Tube B.ipt	Production	2 1/4" Black iron L=50cm	14
13	-	1	Tube C	Tube C.ipt	Production	2 1/4" Black iron L=16cm	15
14	-	2	Nozzle	Nozzle.ipt	Production	Sheet metal	16
15	-	2	Bar	Bar.ipt	Production	Flat bar 3/8"	17

PROJECT	CREATED BY	APPROVED BY	DATE	VERSION		
Drum Fish Dryer-Smoker	J. Zeron	A. Morillo	08-06-2021	1.0		
PART NAME	FILE NAME	•	•	PART CODE		
PART LIST	ilo_dfds_dum	ilo_dfds_dum-fish-dryer-smoker.csv				
DEVELOPED BY	REDESIGNED BY	DOC. TYPE MATE	RIAL	QUANTITY		
		PART LIST				
		LICENCE	SCALE	SHEET		
INTERNATIONAL LABOUR OFFICE	OHO e.V.	CC-BY-SA 4.0		3 /17		

ELEVATION (1:15)

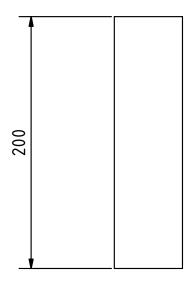


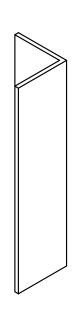


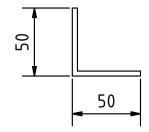


			Note:	all units a	re in mm
	CREATED BY	APPROVED BY		DATE	VERSION
	J. Zeron	A. Morillo		08-06-2021	1.0
	FILE NAME				PART CODE
	Smoker Drum.ipt				1
REDESIGNE	D BY	DOC. TYPE MATERIA			QUANTITY
		PART	Rolled st	eel	1
		LICENCE		SCALE	SHEET
OHO e.V.		CC-BY-SA	4.0	1:13	4 /17
		J. Zeron FILE NAME Smoker Drum.ipt REDESIGNED BY	J. Zeron A. Morillo FILE NAME Smoker Drum.ipt REDESIGNED BY DOC. TYPE PART LICENCE	CREATED BY J. Zeron A. Morillo FILE NAME Smoker Drum.ipt REDESIGNED BY DOC. TYPE MATERIAL PART LICENCE CO. R.Y. CA. 4.0	J. Zeron A. Morillo 08-06-2021 FILE NAME Smoker Drum.ipt REDESIGNED BY DOC. TYPE MATERIAL PART Rolled steel LICENCE SCALE

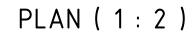
ELEVATION (1:3)

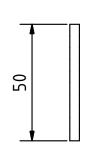


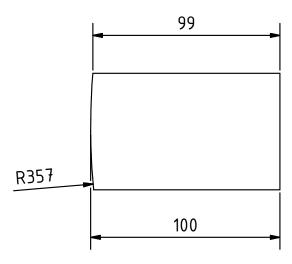


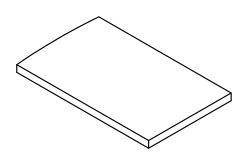


				Note:	all units a	re in mm
PROJECT		CREATED BY	APPROVED BY	•	DATE	VERSION
Drum Fish Dryer-Smoker		J. Zeron	A. Morillo		08-06-2021	1.0
PART NAME		FILE NAME				PART CODE
Foot		Foot.ipt				2
DEVELOPED BY	REDESIGNE	D BY	DOC. TYPE	MATERIAL		QUANTITY
			PART	Carbon S	Steel	4
			LICENCE		SCALE	SHEET
INTERNATIONAL LABOUR						
OFFICE	OHO e.V.		CC-BY-SA	4.0	1:3	5 /17





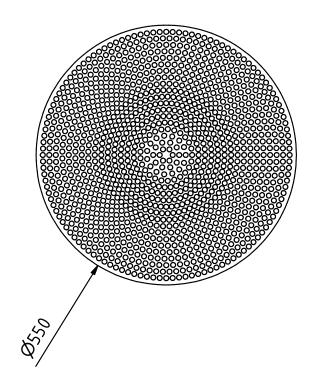


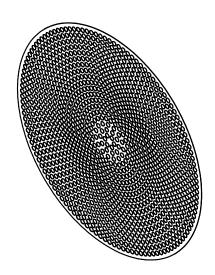


Note: all units are in mm

PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Drum Fish Dryer-Smoker		J. Zeron	A. Morillo		08-06-2021	1.0
PART NAME		FILE NAME				PART CODE
Tray Base		Tray Base.ipt				3
DEVELOPED BY	REDESIGNE	D BY	DOC. TYPE MATERIAL			QUANTITY
			PART	Carbon S	Steel	12
			LICENCE	•	SCALE	SHEET
INTERNATIONAL LABOUR OFFICE	OHO e.V.		CC-BY-SA	4.0	1:2	6 /17

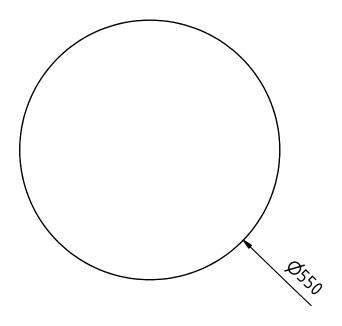
PLAN (1:8)

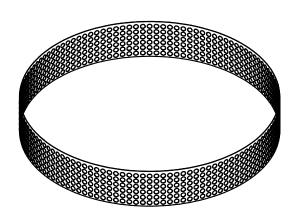


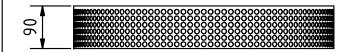


				Note:	all units a	re in mm
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Drum Fish Dryer-Smoker		J. Zeron	A. Morillo		08-06-2021	1.0
PART NAME		FILE NAME				PART CODE
Tray A		Tray A.ipt				4
DEVELOPED BY	REDESIGNE	D BY	DOC. TYPE	MATERIAL		QUANTITY
			PART	Perfored	metal	3
			LICENCE		SCALE	SHEET
INTERNATIONAL LABOUR						
INTERNATIONAL LABOUR OFFICE	OHO e.V.		CC-BY-SA	4.0	1:8	7 /17

PLAN (1:8)

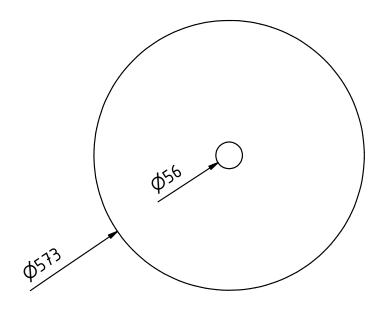


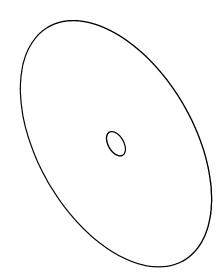




				Note:	all units a	re in mm
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Drum Fish Dryer-Smoker		J. Zeron	A. Morillo		08-06-2021	1.0
PART NAME		FILE NAME				PART CODE
Tray B		Tray B.ipt				5
DEVELOPED BY	REDESIGNE	D BY	DOC. TYPE	MATERIAL		QUANTITY
			PART	Perforate	ed metal	3
			LICENCE		SCALE	SHEET
INTERNATIONAL LABOUR						1
OFFICE	OHO e.V.		CC-BY-SA	4.0	1:8	8 /17

PLAN (1:8)

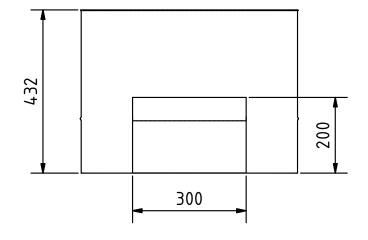


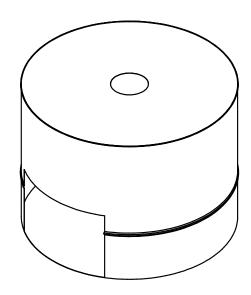


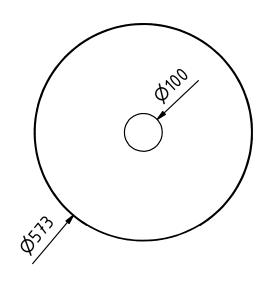
Note: all units are in mm

PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Drum Fish Dryer-Smoker		J. Zeron	A. Morillo		08-06-2021	1.0
PART NAME		FILE NAME				PART CODE
Lid		Lid.ipt				6
DEVELOPED BY	REDESIGNE	D BY	DOC. TYPE MATERIAL			QUANTITY
			PART	Metal Dr	um Scrap	1
			LICENCE		SCALE	SHEET
INTERNATIONAL LABOUR OFFICE	OHO e.V.		CC-BY-SA	4.0	1:8	9 /17

ELEVATION (1:10)

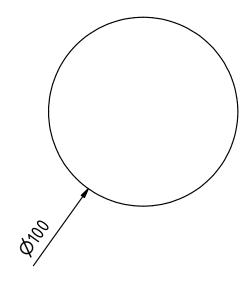


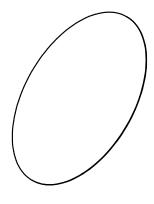




Note: all units are in mm DATE PROJECT CREATED BY APPROVED BY VERSION Drum Fish Dryer-Smoker
PART NAME 08-06-2021 1.0 PART CODE J. Zeron A. Morillo Fire Drum.ipt Fire Drum
DEVELOPED BY REDESIGNED BY DOC. TYPE MATERIAL QUANTITY Metal Drum Scrap PART SCALE LICENCE SHEET INTERNATIONAL LABOUR 10 /17 CC-BY-SA 4.0 1:10 OFFICE OHO e.V.

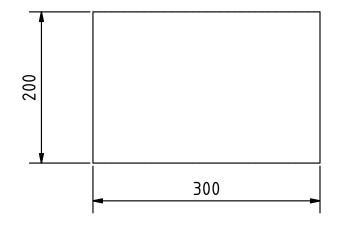
PLAN (1:2)

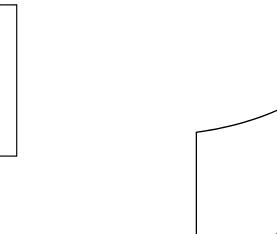


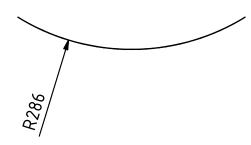


				Note:	all units a	re in mm
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Drum Fish Dryer-Smoker		J. Zeron	A. Morillo		08-06-2021	1.0
PART NAME		FILE NAME				PART CODE
Upper Nozzle		Upper Nozzle.ipt				9
DEVELOPED BY	REDESIGNE	D BY	DOC. TYPE	MATERIAL		QUANTITY
			PART	Metal Dr	um Scrap	1
			LICENCE		SCALE	SHEET
INTERNATIONAL LABOUR						
OFFICE	OHO e.V.		CC-BY-SA	4.0	1:2	11 /17

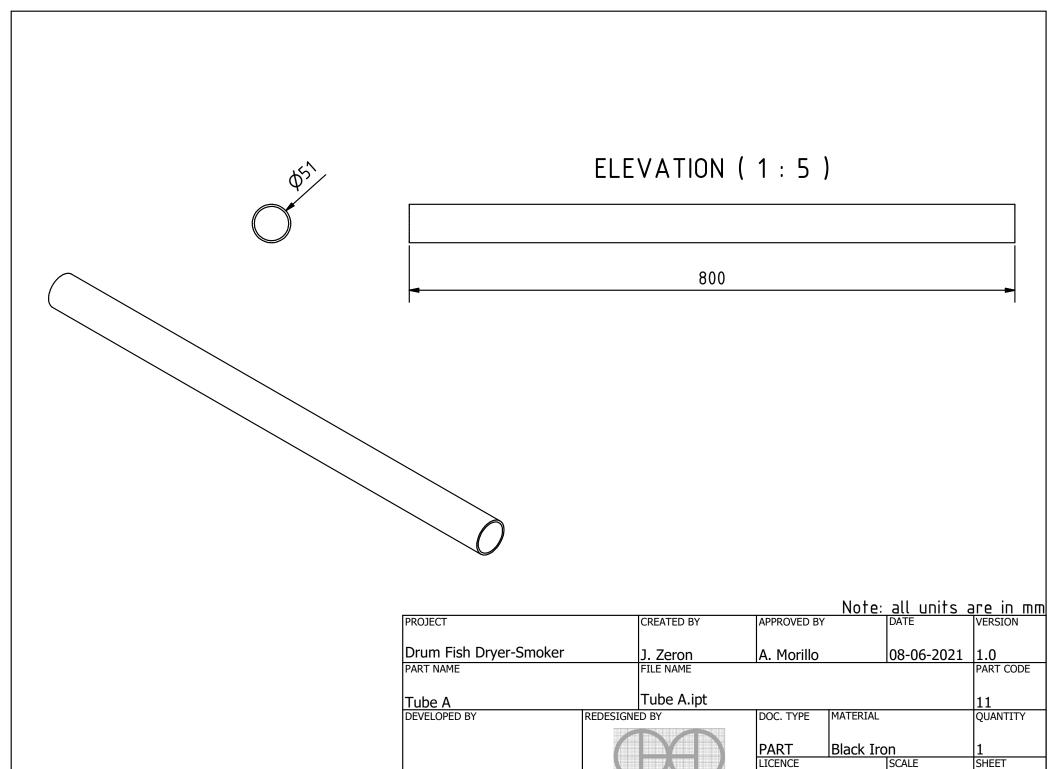
ELEVATION (1:5)







Note: all units are in mm PROJECT CREATED BY APPROVED BY Drum Fish Dryer-Smoker
PART NAME 08-06-2021 1.0 PART CODE J. Zeron A. Morillo Side Entrance.ipt 10 QUANTITY Side Entrance
DEVELOPED BY REDESIGNED BY DOC. TYPE MATERIAL Metal Drum Scrap PART SCALE LICENCE SHEET INTERNATIONAL LABOUR 12 /17 CC-BY-SA 4.0 1:5 OFFICE OHO e.V.



INTERNATIONAL LABOUR

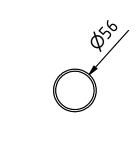
OHO e.V.

OFFICE

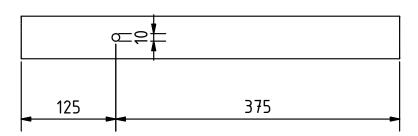
13 /17

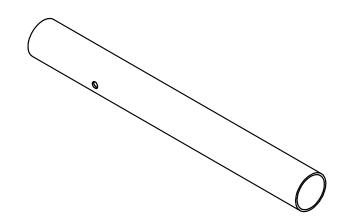
1:5

CC-BY-SA 4.0





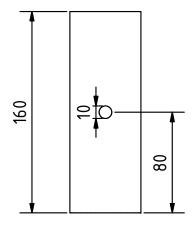


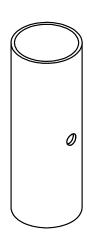


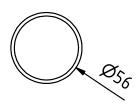
Note: all units are in mm

PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Drum Fish Dryer-Smoker		J. Zeron	A. Morillo		08-06-2021	1.0
PART NAME		FILE NAME				PART CODE
Tube B		Tube B.ipt				12
DEVELOPED BY	REDESIGNE	D BY	DOC. TYPE	MATERIAL		QUANTITY
			PART	Black Irc	n	1
			LICENCE		SCALE	SHEET
INTERNATIONAL LABOUR OFFICE	OHO e.V.		CC-BY-SA	4.0	1:5	14 /17

ELEVATION (1:3)

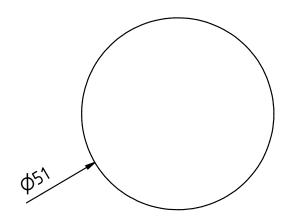


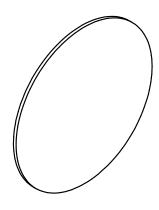




				Note:	all units a	re in mm
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
Drum Fish Dryer-Smoker		J. Zeron	A. Morillo		08-06-2021	1.0
PART NAME		FILE NAME				PART CODE
Exhaust Tube		Exhaust Tube.ipt				13
DEVELOPED BY	REDESIGNE	D BY	DOC. TYPE	MATERIAL		QUANTITY
			PART	 Black Irc	n	1
INTERNATIONAL LABOUR			LICENCE		SCALE	SHEET
INTERNATIONAL LABOUR OFFICE	OHO e.V.		CC-BY-SA	4.0	1:3	15 /17

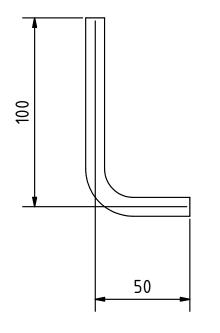
PLAN (1:1)

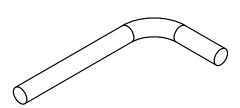


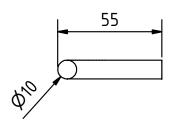


			<u>Note:</u>	<u>all units a</u>	re in mm
PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Drum Fish Dryer-Smoker	J. Zeron	A. Morillo		08-06-2021	1.0
PART NAME	FILE NAME	•		•	PART CODE
Nozzle	Nozzle.ipt				14
DEVELOPED BY	REDESIGNED BY	DOC. TYPE	DOC. TYPE MATERIAL		QUANTITY
		PART	Sheet m	etal	2
		LICENCE	•	SCALE	SHEET
INTERNATIONAL LABOUR					
OFFICE	OHO e.V.	CC-BY-SA	4.0	1:1	16 /17

PLAN (1:2)







				Note:	all units a	re in mm
PROJECT		CREATED BY	APPROVED BY		DATE	VERSION
D Fish D Cools						
Drum Fish Dryer-Smoker		J. Zeron	A. Morillo		08-06-2021	1.0
PART NAME		FILE NAME	•			PART CODE
Bar		Bar.ipt				15
DEVELOPED BY	REDESIGNE	D BY	DOC. TYPE	MATERIAL		QUANTITY
			PART	Flat bar		2
			LICENCE		SCALE	SHEET

INTERNATIONAL LABOUR OFFICE	OHO e.V.		CC-BY-SA	4 N	1:2	17 /17
TOLLICE	JOHO E.V.			1.0	1 · 4	,