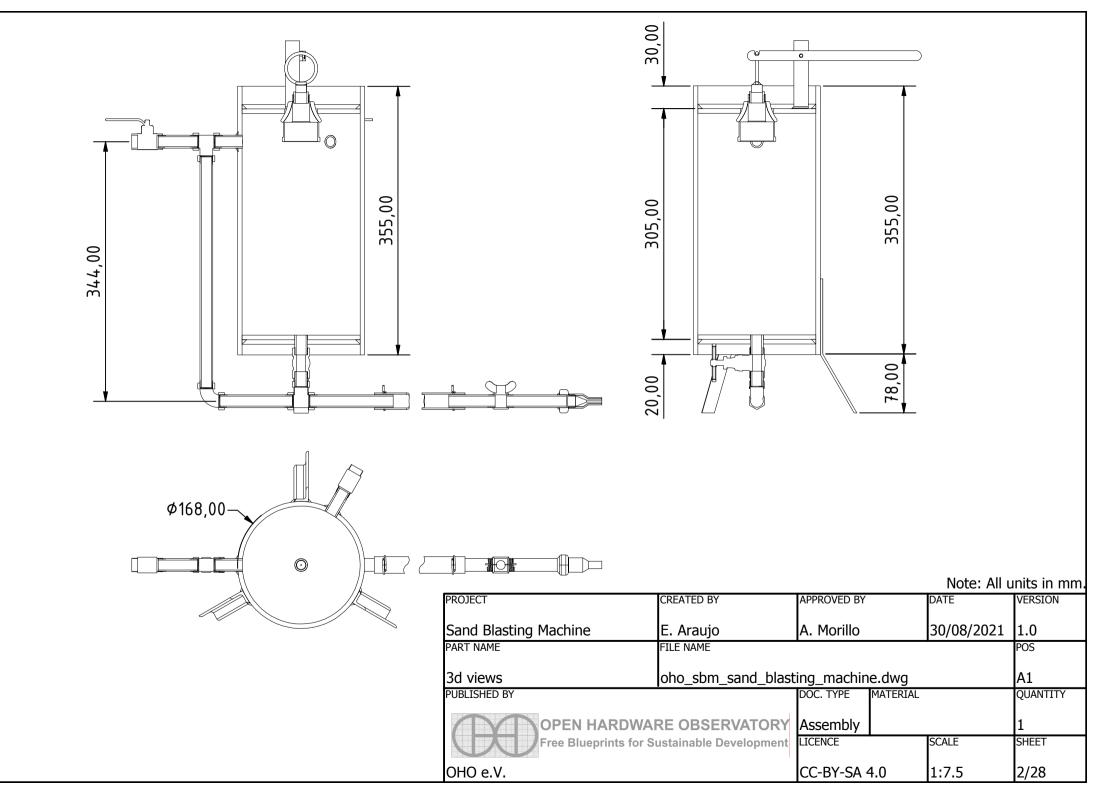


OHO e.V.

Based on drawings of Channing B. Mould, 1953

CC-BY-SA 4.0 1:7.5

1/28



		2.0		
PROJECT	CREATED BY	APPROVED BY		nits in mm. _{VERSION}
Sand Blasting Machine	E. Araujo	A. Morillo		1.0
PART NAME	FILE NAME		190/00/2021	POS
Exploded 3d view	oho_sbm_sand_blast	ing machine.dwg		A2
PUBLISHED BY		DOC. TYPE MATERIAL		QUANTITY

Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME				POS
Exploded 3d view	oho_sbm_sand_blast	ing_machin	e.dwg		A2
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY
OPEN HARDWA	Assembly			1	
Free Blueprints for S	LICENCE		SCALE	SHEET	
OHO e.V.	CC-BY-SA 4	4.0	1:5	3/28	

			Parts list			
POS	QTY	PART NAME	FILE NAME	PART TYPE	SPECIFICATIONS	SHEET
A1		3d views	oho_sbm_sand_blasting_machine.dwg			1
A1		3d views	oho_sbm_sand_blasting_machine.dwg			2
A2		Exploded 3d view	oho_sbm_sand_blasting_machine.dwg			3
B1		Parts list	oho_sbm_sand_blasting_machine.xlsx			4
B2		Parts list	oho_sbm_sand_blasting_machine.xlsx			5
C1		Technical notes	oho_sbm_sand_blasting_machine.dwg			6
1.0		Cylinder assembly	oho_sbm_sand_blasting_machine.dwg			7
1.1	1	Cylinder	oho_sbm_sand_blasting_machine.dwg	Production	Pipe Steel A53 156mm	8
1.2	1	Plates welded up	oho_sbm_sand_blasting_machine.dwg	Production	Steel plate C45 156 x 6mm	9
1.3	1	Plates welded down	oho_sbm_sand_blasting_machine.dwg	Production	Steel plate C45 x 6mm	10
1.4	3	Angle legs	oho_sbm_sand_blasting_machine.dwg	Production	Angle Steel A36	11
1.5	1	Pipe 1	oho_sbm_sand_blasting_machine.dwg	Production	Pipe 1/2" Steel A53 Thread 1/2 NPT x 10mm	12
1.6	1	Cock 1		Buy	Valve 1/2" Steel A105	
2.0		Sand recharge assembly	oho_sbm_sand_blasting_machine.dwg			13
2.1	1	Angle	oho_sbm_sand_blasting_machine.dwg	Production	Angle Steel A36	14
2.2	1	Pivot lever	oho_sbm_sand_blasting_machine.dwg	Production	Steel plate C45	15
2.3	2	Welded counterweights	oho_sbm_sand_blasting_machine.dwg	Production	Steel plate C45	16
2.4	1	Bolt		Standard	M6 Din 931 x 16mm	
2.5	1	Nut		Standard	M6 Din 934	
2.6	1	Welding rod	oho_sbm_sand_blasting_machine.dwg	Production	Steel bar C45 Ø 8mm	17
2.7	1	Pipe plug		Buy	Plug Steel A105	
2.8	1	Rubber gasket	oho_sbm_sand_blasting_machine.dwg	Production	Rubber 2 mm thickness	18
2.9	1	Reducing coupling as valve		Buy	Valve 1/2" Steel A105	
3.0		Piping system	oho_sbm_sand_blasting_machine.dwg			19
3.1	1	Cock 2		Buy	Valve 1/2" Steel A105	
3.2	1	Pipe 2	oho_sbm_sand_blasting_machine.dwg	Production	Pipe 1/2" Steel A53 Thread 1/2 NPT x 10mm	20
3.3	2	T junction		Buy	Tee 1/2" Steel A105	
3.4	1	Pipe 3	oho_sbm_sand_blasting_machine.dwg	Production	Pipe 1/2" Steel A53 Thread 1/2 NPT x 10mm	21
3.5	1	Pipe 4	oho_sbm_sand_blasting_machine.dwg	Production	Pipe 1/2" Steel A53 Thread 1/2 NPT x 10mm	22
3.6	1	Pipe 5	oho_sbm_sand_blasting_machine.dwg	Production	Pipe 1/2" Steel A53 Thread 1/2 NPT x 10mm	23

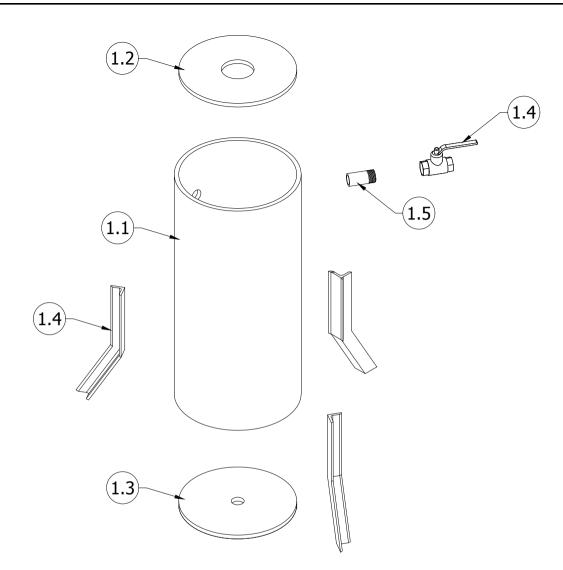
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PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME			•	POS
Parts list	oho_sbm_sand_blast	ing_machir	e.xlsx		B1
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY
OPEN HARDWAI	RE OBSERVATORY	Parts list			
Free Blueprints for Sustainable Development		LICENCE	-	SCALE	SHEET
	-				
OHO e.V.		CC-BY-SA	4.0		4/28

			Parts list			
POS	QTY	PART NAME	FILE NAME	PART TYPE	SPECIFICATIONS	SHEET
3.7	1	Elbow		Buy	Elbow 1/2" Steel A105	
3.8	1	Pipe 6	oho_sbm_sand_blasting_machine.dwg	Production	Pipe 1/2" Steel A53 Thread 1/2 NPT x 10mm	24
3.9	1	Gate valve		Buy	Valve 1/2" Steel A105	
3.10	1	Pipe 7	oho_sbm_sand_blasting_machine.dwg	Production	Pipe 1/2" Steel A53 Thread 1/2 NPT x 20mm	25
3.11	1	Pipe 8	oho_sbm_sand_blasting_machine.dwg	Production	Pipe 1/2" Steel A53 Thread 1/2 NPT x 10mm	26
3.12	1	Pressure clamp		Buy	Clamp IASI 304	
3.13	1	Hose		Buy	Hose 1/2" 305 mm flexible pvc	
3.14	1	Pipe 9	oho_sbm_sand_blasting_machine.dwg	Production	Pipe 1/2" Steel A53 Thread 1/2 NPT x 10mm	27
3.15	1	Valve control air		Buy	Valve 3/8" Steel A105	
3.16	1	Pipe 10	oho_sbm_sand_blasting_machine.dwg	Production	Pipe 1/2" Steel A53 Thread 1/2 NPT x 10mm	28
3.17	1	Reducing coupling		Buy	Reducing 3/8" Steel A105	
3.18	1	Nozzle		Buy	Nozzle Steel A105	

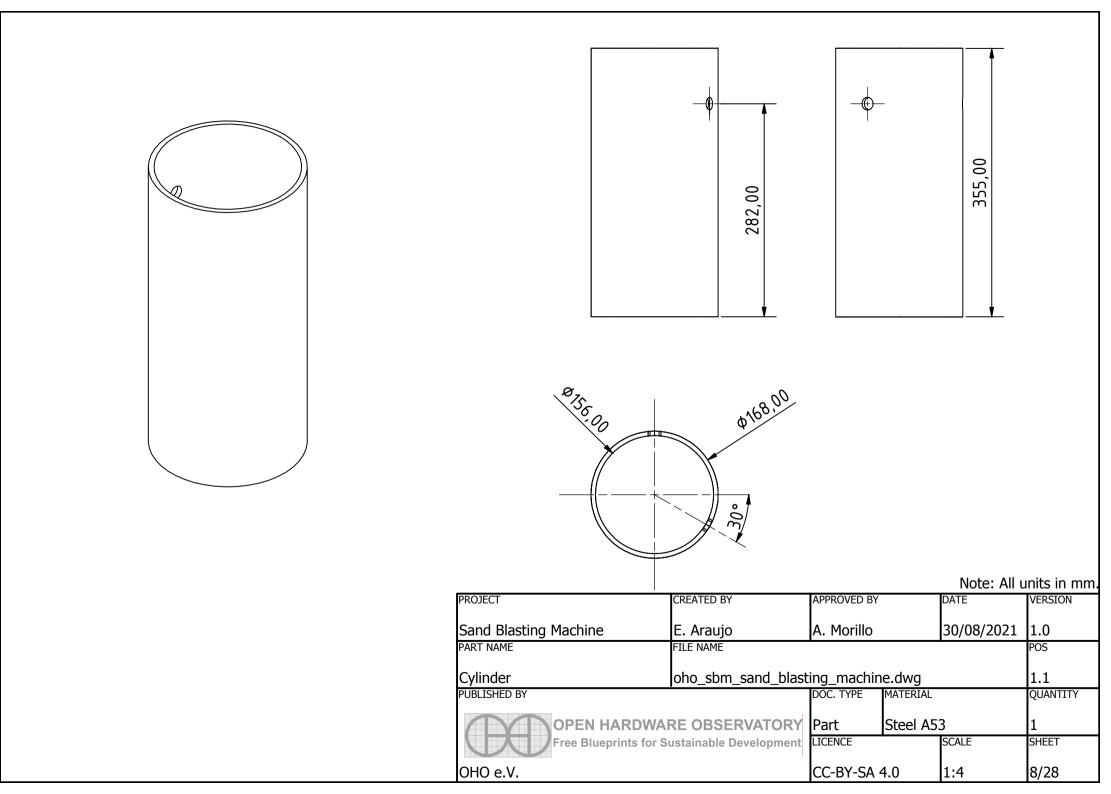
PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME				POS
Parts list	oho_sbm_sand_blast	ing_machir	ne.xlsx		B2
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY
OPEN HARDWAR	RE OBSERVATORY	Parts list			
Free Blueprints for St	LICENCE		SCALE	SHEET	
	-				
OHO e.V.		CC-BY-SA	4.0		5/28

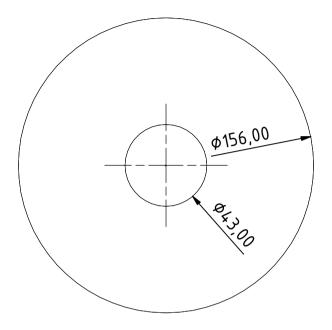
	TECHNICL NOTES					
NOTES	CONTENT					
GENERAL NOTES						
	Iron structures should be painted to prevent rust and improve equipment life. - Remove loose rust with a wire brush, sandpaper or chemical rust remover.					
Metal structure treatment	 If applicable, sand areas where paint is chipping until surface is smooth. Remove dust or oil with a degreaser or denatured alcohol. Prime surface to protect against rust and corrosion 					

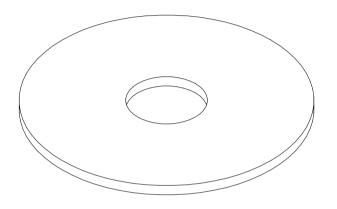
				NOLE. AII L	
PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME				POS
Technical notes	oho_sbm_sand_blast	ina machin	e dwa		C1
					_
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY
OPEN HARDWA	RE OBSERVATORY	T. Notes			
		LICENCE		SCALE	SHEET
		CC-BY-SA	10		6/20
OHO e.V.		CC-DI-SA	4.0		6/28

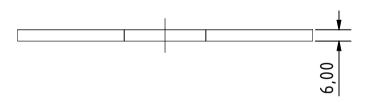


PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME				POS
Cylinder Assembly	oho_sbm_sand_blas	ting_machir	ne.dwg		1.0
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY
OPEN HARDWARE OBSERVATORY		Assembly			1
Free Blueprints for	Sustainable Development	LICENCE		SCALE	SHEET
OHO e.V.		CC-BY-SA	4.0		7/28

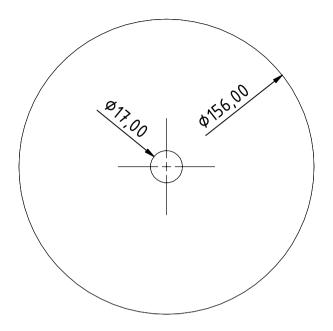


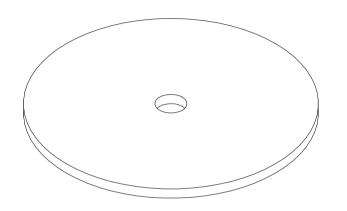


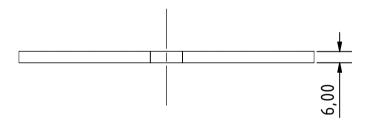




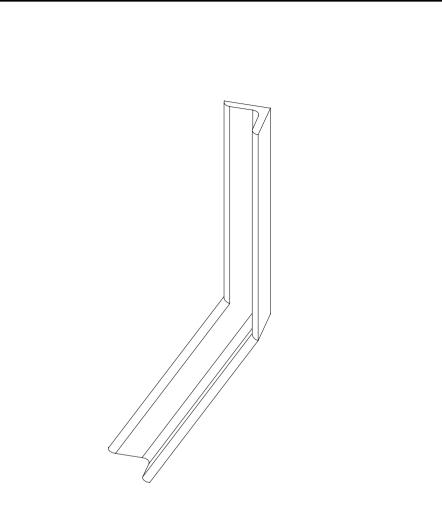
PROJECT	CREATED BY	APPROVED BY DATE		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME				POS
Plates welded up	oho_sbm_sand_blast	ing_machin	e.dwg		1.2
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY
OPEN HARDWAI	Part	Steel C4	5	1	
Free Blueprints for St	LICENCE		SCALE	SHEET	
OHO e.V.	CC-BY-SA ·	4.0	1:2	9/28	

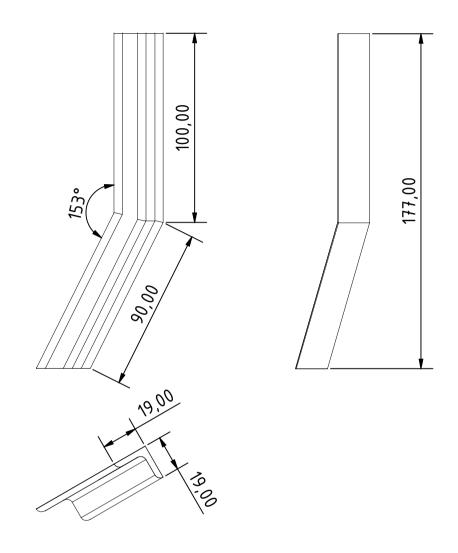




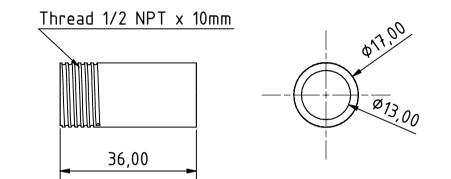


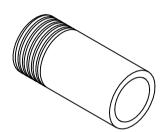
PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME				POS
Plates welded down	oho_sbm_sand_blast	ing_machin	e.dwg		1.3
PUBLISHED BY	PUBLISHED BY				QUANTITY
	Part	Steel C4	5	1	
Free Blueprints for S	LICENCE		SCALE	SHEET	
OHO e.V.	CC-BY-SA	4.0	1:2	10/28	



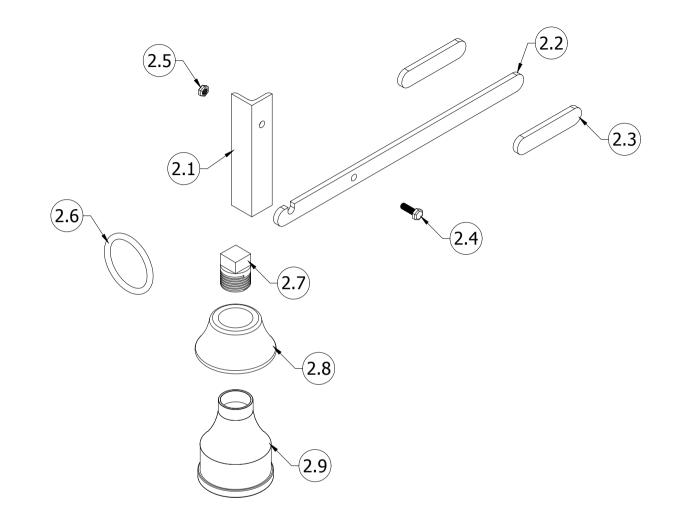


PROJECT	CREATED BY	APPROVED BY		DATE	VERSION		
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0		
PART NAME	FILE NAME			-	POS		
Angle legs	oho_sbm_sand_blast	oho_sbm_sand_blasting_machine.dwg					
PUBLISHED BY	PUBLISHED BY				QUANTITY		
OPEN HARDWA		Steel A3	6	3			
Free Blueprints for S	LICENCE		SCALE	SHEET			
OHO e.V.	OHO e.V.			1:2	11/28		





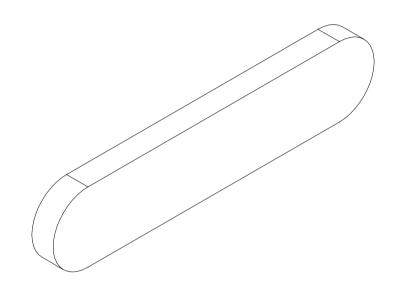
PROJECT	CREATED BY	APPROVED BY		DATE	VERSION		
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0		
PART NAME	FILE NAME	FILE NAME					
Pipe 1	oho_sbm_sand_blast	ho_sbm_sand_blasting_machine.dwg					
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY		
OPEN HARDWAI	OPEN HARDWARE OBSERVATORY		Steel A5	3	1		
Free Blueprints for Sustainable Development		LICENCE		SCALE	SHEET		
OHO e.V.		CC-BY-SA	4.0	1:1	12/28		

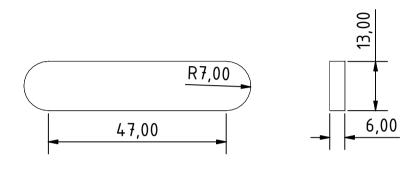


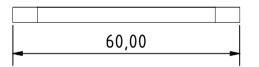
PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME				POS
Sand Recharge Assembly	oho_sbm_sand_blast	ing_machir	e.dwg		2.0
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY
	Assembly			1	
Free Blueprints for Sustainable Development		LICENCE		SCALE	SHEET
OHO e.V.		CC-BY-SA	4.0	1:2.5	13/28

		60,00		
19,00			Note: All u	ınits in mm.
PROJECT	CREATED BY	APPROVED BY	DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo	30/08/2021	1.0
	FILE NAME			
Angle PUBLISHED BY	oho_sbm_sand_blast	Ting_machine.dwg		2.1 QUANTITY
	RE OBSERVATORY			1
		LICENCE	SCALE	SHEET
OHO e.V.	T	CC-BY-SA 4.0	1:1	14/28

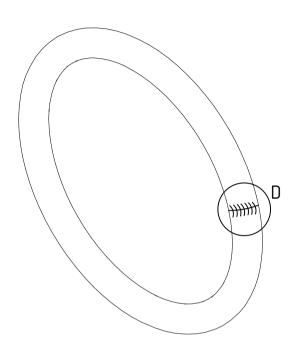
	Detail A			013.00	6,00
Contraction of the second seco				ę,00	
		Detail A Esc.: 2:1			
	PROJECT	CREATED BY	APPROVED BY	Note: All L	inits in mm. VERSION
	Sand Blasting Machine	E. Araujo	A. Morillo	30/08/2021	1.0
	PART NAME	FILE NAME	ting paralation of the		POS
	Pivot lever PUBLISHED BY	oho_sbm_sand_blas	DOC. TYPE MATERIA	AL.	2.2 QUANTITY
		WARE OBSERVATORY			1
		or Sustainable Development		SCALE	SHEET
	OHO e.V.		CC-BY-SA 4.0	1:2	15/28

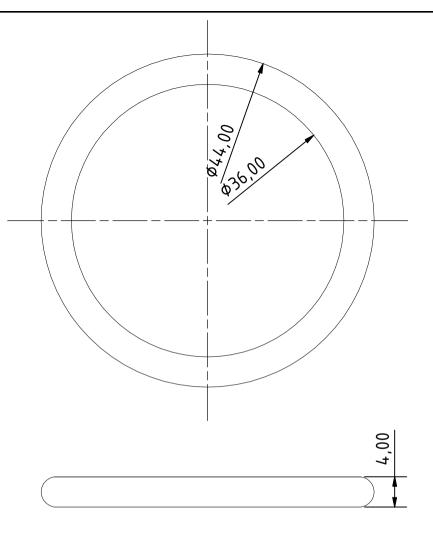


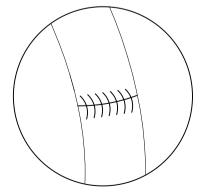




PROJECT	CREATED BY	APPROVED BY		DATE	VERSION		
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0		
PART NAME	FILE NAME	FILE NAME F					
Welded counterweights	oho_sbm_sand_blast	ho_sbm_sand_blasting_machine.dwg					
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY		
	OPEN HARDWARE OBSERVATORY			5	2		
Free Blueprints for St	LICENCE		SCALE	SHEET			
OHO e.V.		CC-BY-SA	4.0	1:1	16/28		

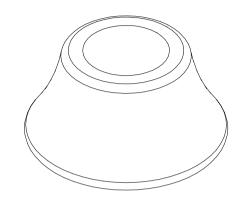




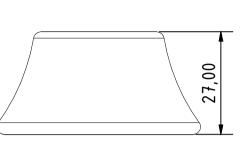


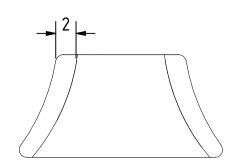
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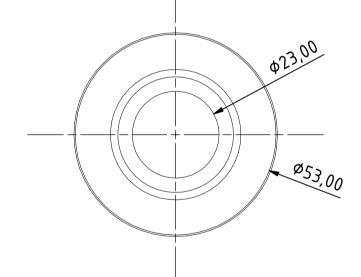
Note: All units in min.							
PROJECT	CREATED BY	APPROVED BY	APPROVED BY DATE				
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0		
PART NAME	FILE NAME	•			POS		
Welding rod	oho_sbm_sand_bla	sting_machii	ne.dwg		2.6		
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY		
OPEN HARDWARE OBSERVATORY			Steel C4	5	1		
Free Blueprints for	or Sustainable Developmen	t LICENCE		SCALE	SHEET		
OHO e.V.		CC-BY-SA	4.0	2:1	17/28		



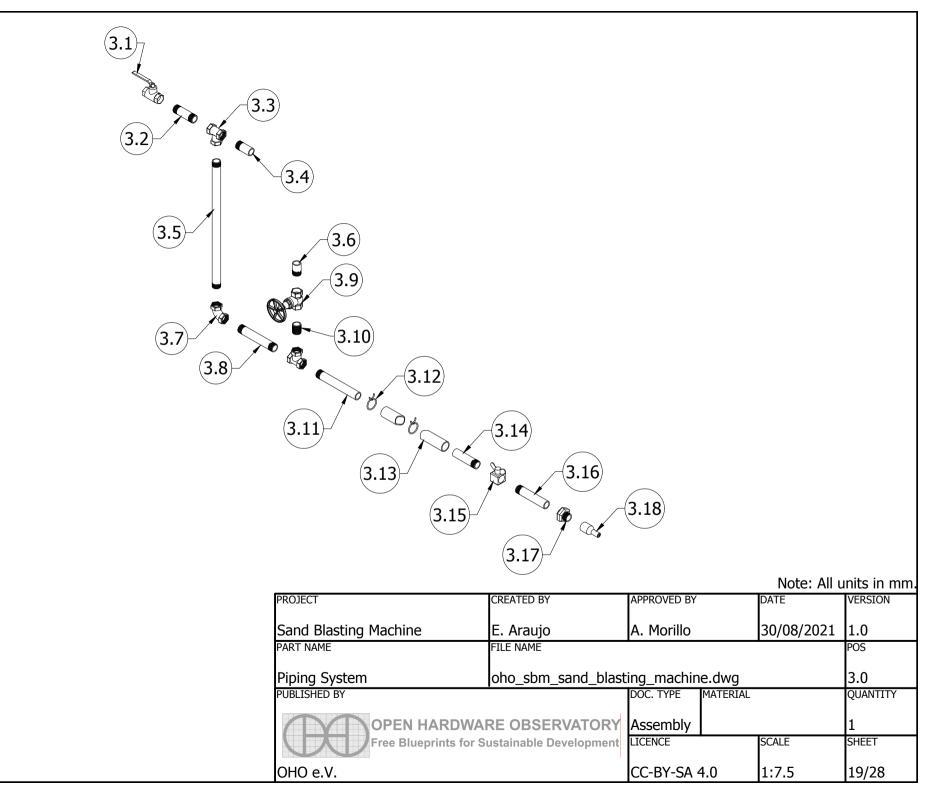


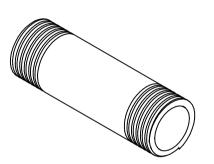


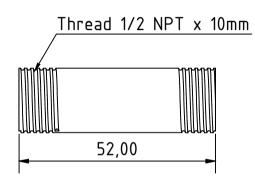


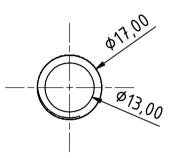


PROJECT	CREATED BY	APPROVED BY		DATE	VERSION		
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0		
PART NAME	FILE NAME				POS		
Rubber gasket	oho_sbm_sand_blast	ho_sbm_sand_blasting_machine.dwg					
PUBLISHED BY	DOC. TYPE	MATERIAL		QUANTITY			
	OPEN HARDWARE OBSERVATORY			_	1		
Free Blueprints for St	LICENCE		SCALE	SHEET			
OHO e.V.		CC-BY-SA	4.0	1:1	18/28		

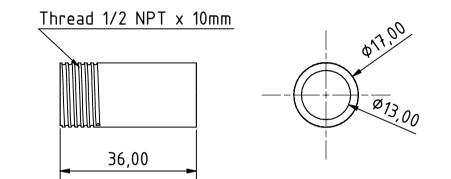


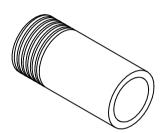




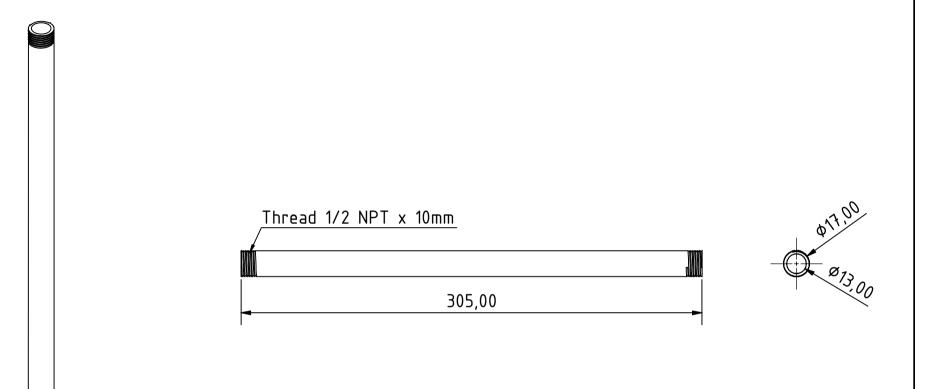


		-			
PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME	•			POS
Pipe 2	oho_sbm_sand_blast	ing_machin	ie.dwg		3.2
PUBLISHED BY	DOC. TYPE	MATERIAL		QUANTITY	
OPEN HARDWAI	RE OBSERVATORY	Part	Steel A5	3	1
Free Blueprints for S	LICENCE	•	SCALE	SHEET	
OHO e.V.		CC-BY-SA	4.0	1:1	20/28

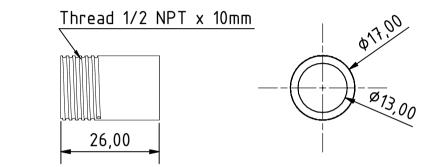


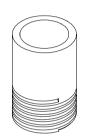


PROJECT	CREATED BY	APPROVED BY		DATE	VERSION		
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0		
PART NAME	FILE NAME				POS		
Pipe 3	oho_sbm_sand_blast	ho_sbm_sand_blasting_machine.dwg					
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY		
	OPEN HARDWARE OBSERVATORY		Steel A5	3	1		
Free Blueprints for Sustainable Development		LICENCE		SCALE	SHEET		
OHO e.V.		CC-BY-SA 4	4.0	1:1	21/28		

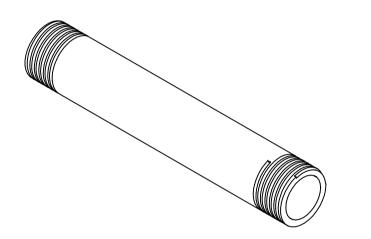


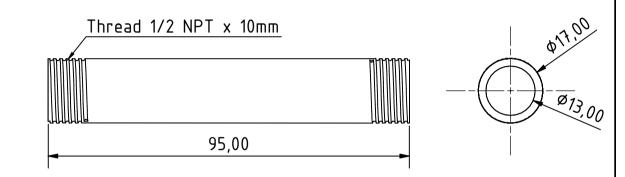
PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME				POS
Pipe 4	oho_sbm_sand_blast	ing_machir	ie.dwg		3.5
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY
OPEN HARDWAI	RE OBSERVATORY	Part	Steel A5	3	1
Free Blueprints for Sustainable Development		LICENCE		SCALE	SHEET
OHO e.V.		CC-BY-SA	4.0	1:2.5	22/28



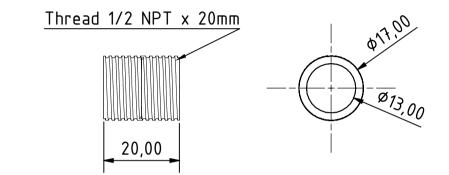


PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME				POS
Pipe 5	oho_sbm_sand_blast	ing_machin	e.dwg		3.6
PUBLISHED BY	PUBLISHED BY				QUANTITY
OPEN HARDWAI	OPEN HARDWARE OBSERVATORY			3	1
Free Blueprints for St	LICENCE		SCALE	SHEET	
OHO e.V.		CC-BY-SA	4.0	1:1	23/28



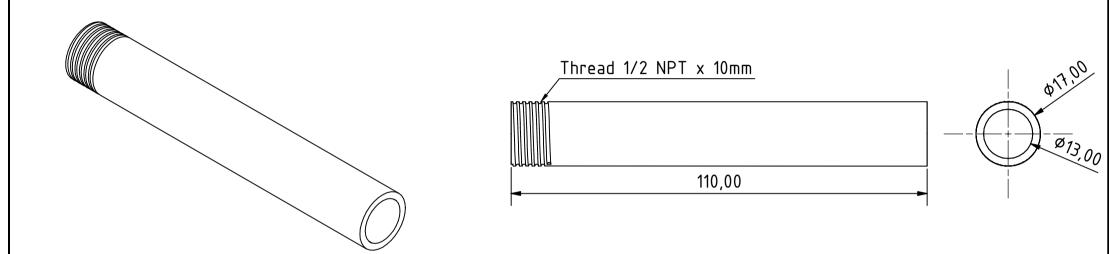


PROJECT	CREATED BY	APPROVED BY		DATE	VERSION		
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0		
PART NAME	FILE NAME				POS		
Pipe 6	oho_sbm_sand_blast	pho_sbm_sand_blasting_machine.dwg					
PUBLISHED BY	DOC. TYPE	MATERIAL		QUANTITY			
OPEN HARDWAI	Part	Steel A5	3	1			
Free Blueprints for St	LICENCE		SCALE	SHEET			
OHO e.V.		CC-BY-SA	4.0	1:1	24/28		

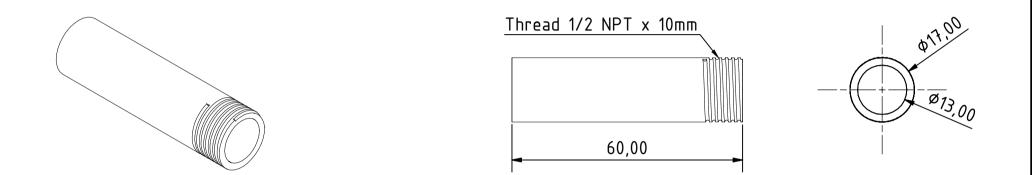




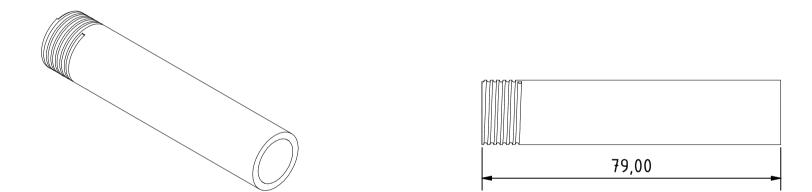
PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME				POS
Pipe 7	oho_sbm_sand_blasting_machine.dwg				3.10
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY
OPEN HARDWARE OBSERVATORY		Part	Steel A53		1
Free Blueprints for Sustainable Development		LICENCE		SCALE	SHEET
OHO e.V.		CC-BY-SA	4.0	1:1	25/28

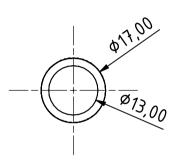


PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME				POS
Pipe 8	oho_sbm_sand_blast	and_blasting_machine.dwg			
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY
OPEN HARDWARE OBSERVATORY		Part	Steel A53		1
Free Blueprints for Sustainable Development		LICENCE		SCALE	SHEET
OHO e.V.		CC-BY-SA	4.0	1:1	26/28



PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME				
					POS
Pipe 9	oho_sbm_sand_blasting_machine.dwg				3.14
			MATERIAL	-	
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY
OPEN HARDWARE OBSERVATORY		Dart	Steel A53		1
					T
Free Blueprints for Sustainable Development		LICENCE		SCALE	SHEET
			4.0	l	27/20
OHO e.V.		CC-BY-SA	4.0	1:1	27/28





PROJECT	CREATED BY	APPROVED BY		DATE	VERSION
Sand Blasting Machine	E. Araujo	A. Morillo		30/08/2021	1.0
PART NAME	FILE NAME				POS
Pipe 10	oho_sbm_sand_blast	3.16			
PUBLISHED BY		DOC. TYPE	MATERIAL		QUANTITY
OPEN HARDWARE OBSERVATORY		Part	Steel A53		1
Free Blueprints for Sustainable Development		LICENCE		SCALE	SHEET
OHO e.V.		CC-BY-SA	4.0	1:1	28/28