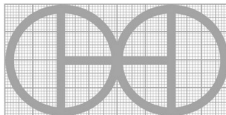


TECHNICAL NOTES

NOTES	CONTENT
GENERAL NOTES	
Metal structure treatment	Iron structures should be painted to prevent rust and improve equipment life. - Remove loose rust with a wire brush, sandpaper or chemical rust remover. - If applicable, sand areas where paint is chipping until surface is smooth. - Remove dust or oil with a degreaser or denatured alcohol. - Prime surface to protect against rust and corrosion
Wood treatment	- The wood must be treated with pesticides and kiln-dried to ensure adequate humidity. - Wood sealer should be applied for later use.
Welding Specifications	-All welds will be made with electrode E-6013 -For 90 degree joints, use fillet weld, otherwise use square butt weld -All surfaces will be welded without groove

PROJECT	CREATED BY	APPROVED BY	DATE	VERSION
Semi-continuous tray dryer	J. Rosciano	A. Morillo	18/06/2021	1.2
PART NAME	FILE NAME			POS
TECH NOTES				C1
DEVELOPED BY	REDESIGNED BY	DOC. TYPE	MATERIAL	QUANTITY
		TECH NOTES		
Practical Action	OHO e.V.	LICENCE	SCALE	SHEET
		CC-BY-SA 4.0		8 /97